ACTFLEX 906 WPU.



Technical Data Sheet | **Water-Based Polyurethane Class III Waterproofing Membrane** | **Issue date: 13 November 2026**

Description

ACTFLEX 906 WPU is a single-component, water-based polyurethane-modified Class III waterproofing membrane engineered for internal wet areas and protected external applications beneath tiles, screeds, cladding and pedestal-paver systems. Independently tested to Class III under both AS/NZS 4858 and AS 4654.1, it delivers elongation exceeding 500% with proven cyclic movement, immersion and heat-ageing performance. Its non-slump body builds evenly on walls and floors, and tiles bond direct to the cured membrane with ACTFLEX BIOSET as a tested complete system. Water-based and low-VOC (35 g/L), it applies by roller or brush in ventilated internal spaces without solvent management.

Advantages

- Class III, highly flexible membrane — tested control elongation exceeding 500%.
- Dual classification — independently tested to AS/NZS 4858 and assessed to AS 4654.1, with NATA-accredited reports.
- Tested through cyclic movement, water immersion, detergent immersion and heat ageing.
- Direct-stick tiling — ACTFLEX BIOSET is the tested, approved adhesive over the cured membrane as a complete system.
- Water-based, low-VOC (35 g/L), single-component — ready to use, no solvent management.
- Non-slump build — even film build on horizontal and vertical surfaces.
- Internal wet areas and protected external applications — podiums, parapets, façades and pedestal-paver systems beneath approved finishes.
- Compatible with approved tile adhesives, screeds, renders and protective finishes as a complete FORSPEC system.
- UV-exposed applications supported with an ACTFLEX 101 UV topcoat over the cured membrane.
- Accepts light foot traffic after full cure for inspection and installation access.

Uses

- Internal wet areas — bathrooms, showers, laundries — beneath approved tiled or screeded finishes, per AS 3740.
- Protected, non-exposed external above-ground areas within an approved fully bonded waterproofing system, per AS 4654.2.
- Protected podium slabs beneath approved finishes and pedestal-supported paver systems with the specified protection and load-distribution layers.
- Protected façade and parapet applications beneath approved cladding, render or another compatible protective finish.
- Protected rooftop applications beneath an approved finish or protective system — never left permanently exposed to sunlight.
- Horizontal and vertical application on correctly prepared and primed concrete, masonry, cured renders and screeds, and wet-area-grade fibre cement sheeting.

Compliance Status

STANDARD / TEST	RESULT	REPORT
AS/NZS 4858:2004 — wet area membranes	Class III	XTecGen Report 251-5
AS 4654.1:2012 — external above-ground membranes (material assessment)	Class III	XTecGen Report 251-3

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Compliance Status (continued)

STANDARD / TEST	RESULT	REPORT
AS ISO 13007.5 — membrane + ACTFLEX BIOSET system	Pass — initial and heat-aged tensile adhesion; water impermeability at 1.5 bar	XTecGen Report 569-2
AS ISO 13007.2 — ACTFLEX BIOSET classification	C2 S1	XTecGen Report 571-2
VOC content	35 g/L	ASTM D3960 / ASTM D2369

Internal wet areas are designed and installed in accordance with AS 3740:2021. External use is limited to protected, non-exposed applications within an approved fully bonded system designed and installed in accordance with AS 4654.2. Test reports are available on request from Forspec Protective Coatings.

Technical Data

PROPERTY	VALUE	BASIS
Product form	Single-component, grey, non-slump paste	—
Chemical base	Water-based polyurethane-modified polymer	—
Cure mechanism	Water evaporation	—
Packaging	5 kg and 20 kg pails, supplied by mass	—
Solids content	73% ± 2% by mass	—
Relative density	1.35–1.50	—
pH	8.2–9.8	—
Viscosity	12,000–15,000 cSt	—
Water vapour transmission	7.76 g/m²/24 h	ASTM E96 (desiccant)
Water absorption	4.35%	AS 3558.1 (modified specimen)
VOC content	35 g/L	ASTM D3960 / D2369
Tack-free time (at 25°C, 50% RH)	6 hours	—
Recoat time (at 25°C, 50% RH, well ventilated)	6–8 hours (preceding coat completely dry) — maximum 48 hours	—
Tiling (at 25°C, 50% RH, well ventilated)	From 24 hours after the final coat	—
Screeding (at 25°C, 50% RH, well ventilated)	From 24 hours after the final coat	—
Flood testing (at 25°C, 50% RH, well ventilated)	From 72 hours after the final coat	—
Full cure (at 25°C, 50% RH)	Nominally 72 hours after the final coat	—
Total dry film thickness	Minimum 1.2 mm (minimum two coats, ~0.6 mm DFT per coat)	—
Application temperature	10–26°C (ambient and substrate)	—
Shelf life	12 months, unopened, stored as specified	—

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Technical Data (continued)

Classification test results

PROPERTY	AS/NZS 4858 (REPORT 251-5)	AS 4654.1 (REPORT 251-3)
Membrane classification	Class III	Class III (material assessment)
Cyclic movement	Pass — no failure, 50 cycles at 4 mm	Pass — no failure, 50 cycles at 4 mm
Control elongation at break (AS 1145.3)	517%	518%
Control tensile strength (AS 1145.3)	4.26 MPa	3.54 MPa
Water-immersion elongation (56 days)	558% — pass	561% — pass
Water-immersion tensile strength	1.79 MPa	1.10 MPa
Detergent-immersion elongation (56 days)	510% — pass	341% — pass
Detergent-immersion tensile strength	1.75 MPa	0.99 MPa
Heat-ageing elongation	300% — pass	739% — pass
Heat-ageing tensile strength	4.60 MPa	4.30 MPa
Vapour transmission after temperature conditioning	—	5.05 g/m²/24 h (−15°C to 85°C exposure)
Bond/peel force (ASTM C794, EP250-primed concrete)	—	30.37 N average — predominantly substrate failure

System testing with ACTFLEX BIOSET (AS ISO 13007.5, Report 569-2): initial tensile adhesion 1.128 MPa and 1.293 MPa after heat ageing — both pass against the 0.5 MPa acceptance criterion, with failure within the adhesive, not at the membrane interface. Values are accredited test results on the referenced reports; site performance varies with substrate, film build and conditions.

Consumption

Indicative total-system consumption: 2.0–2.5 kg/m² at the minimum 1.2 mm total DFT. Basis check: at 73% solids by mass and approximately 1.4 kg/L wet density, 1.2 mm DFT requires approximately 1.8 mm WFT ≈ 2.5 kg/m² — the stated range reconciles. Consumption rises with substrate profile, porosity and detailing.

Coverage and Yield

PACK SIZE	COVERAGE AT 1.2 MM TOTAL DFT
5 kg pail	Approx. 2–2.5 m²
20 kg pail	Approx. 8–10 m²

Check: 20 kg ÷ 2.0–2.5 kg/m² = 8–10 m² — the coverage and consumption figures reconcile. The required 1.2 mm total DFT controls acceptance, not theoretical coverage.

Limitations

- Not for permanent exposure to direct sunlight — cover with the approved finish or protective system after full cure, or topcoat with ACTFLEX 101 UV where UV exposure will remain (including UV-exposed pedestal systems).
- Not for planter boxes, swimming pools, ponds, tanks or other continuously immersed applications, or where continuous or repeated chlorine exposure is expected.
- Not a vapour barrier — do not use where the membrane will be exposed to negative hydrostatic pressure.
- Not an exposed trafficable wearing surface — light foot traffic after full cure for inspection and installation access only; not represented as abrasion- or puncture-resistant.

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Limitations (continued)

- Do not apply over bituminous material, silicone contamination or incompatible sealants and coatings — confirm compatibility first.
- Do not apply over particleboard, platform or yellow-tongue flooring, chipboard, asbestos-containing materials, timber or unverified proprietary sheet products — replace with an approved wet-area-grade fibre cement system.
- Do not bridge active cracks or movement joints with continuous membrane — use the approved flexible joint and bond-breaker detail.
- Do not apply where the quantitative concrete moisture reading is 4.5% or higher without the two-coat ACTFLEX EP250 moisture-control system.
- Apply only between 10–26°C (ambient and substrate); do not apply when rain, condensation or water exposure is expected before full cure.
- Do not dilute with water, solvent or additives unless expressly authorised in writing by an authorised FORSPEC representative.
- Not approved for potable-water contact.
- Complete a trial area where substrate, adhesion, primer or finish compatibility is uncertain.

Surface Preparation

- Confirm every substrate is approved, structurally sound, correctly installed and suitable for the specified system before work begins. Application constitutes acceptance of the substrate.
- Substrates must be clean, dry, open-textured and free from laitance, dust, loose material, oil, grease, wax, mould, curing compounds, release agents, coatings, adhesives, rust, efflorescence and other bond-inhibiting contaminants.
- Concrete: structurally sound and normally at least 28 days old, mechanically prepared (grinding or shot-blasting) to a clean, open texture; remove all dust by industrial vacuum.
- Repairs: reinstate damaged concrete, voids, blowholes and spalls with the FORSPEC concrete repair system such as FORBUILD 100 or FORCRETE 100, finished flush and cured before priming.
- Remove high points, sharp projections and protrusions that could damage the membrane.
- Falls — internal wet areas: minimum 1:80 to the floor waste, maximum 1:50, per AS 3740:2021 and NCC Housing Provisions Part 10.2.12. Protected external areas: minimum 1:100, per the project design and AS 4654.2.
- Approved substrates: prepared concrete, masonry and blockwork, fully cured cementitious renders and screeds, wet-area-grade fibre cement wall sheeting and approved compressed fibre cement flooring, installed per the sheet manufacturer and the applicable Australian Standard. Dense, smooth or non-porous substrates require compatibility confirmation and ACTFLEX 500 NP PRIMER.

Substrate Moisture Testing

Before priming, test clean, bare concrete with a calibrated quantitative concrete moisture meter on a gravimetric moisture-content scale, with test locations selected generally in accordance with ASTM F2659-23, and record every reading. The substrate reading must be below 4.5%. Where readings are 4.5% or higher, allow the substrate to dry below 4.5% or install the approved two-coat ACTFLEX EP250 moisture-control system before waterproofing. Readings taken through coatings or on non-concrete substrates are comparative only; where results are inconsistent or disputed, confirm the slab condition by in-situ relative-humidity testing to ASTM F2170.

Priming

- ACTFLEX 200 — internal porous substrates: prepared concrete, masonry, render and fibre cement sheeting.
- ACTFLEX 500 NP PRIMER — approved dense, smooth or non-porous substrates, following compatibility confirmation.
- ACTFLEX EP250 — prepared concrete where epoxy priming or moisture control is specified, including the mandatory two-coat system at 4.5% moisture or higher.
- ACTFLEX 600 PRIMER — precast and smooth factory-finished panels, aged concrete, and existing waterproofing layers (repair).
- Prepare, mix and apply the selected primer strictly per its current TDS — never alter its ratio, pot life or method. Achieve complete, even coverage without pooling or misses; re-coat only where the primer specification requires.
- Allow the primer to reach the condition its TDS requires before membrane application, inspect for full coverage, and lightly abrade or clean where necessary.

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Crack Treatment

Identify whether each crack is non-moving or active before treatment. Static cracks under 2 mm: repair with the approved FORSPEC crack-repair method, then centre ACTFLEX SA TAPE over the crack within the detail, free of bubbles and wrinkles, with tape ends overlapped a minimum of 50 mm and the tape fully encapsulated within the membrane system — bed with a brass detail roller and small hand roller. Static cracks 2 mm and over: prepare to a sound, clean geometry and repair with ACTFLEX MS PRO and the approved bond-breaker detail; do not waterproof until the sealant is membrane-ready per its TDS. Structural or high-strength crack repairs: use the FORSPEC epoxy crack repair range — PROBOND 1100, CRACK PRO 1200PS or CRACKLOCK E400L — per the project-specific FORSPEC specification. Active cracks and movement joints are never bridged with continuous membrane.

Detailing — Junctions, Fillets and Penetrations

- **Method 1 — Reinforcement tape detail**
  Confirm the substrate and primer are ready and surfaces are clean, dry and free of dust and loose material. At approved non-moving floor joints, install ACTFLEX SA TAPE centrally within the first wet membrane coat, free of creases and air pockets, edges sealed, ends overlapped a minimum of 50 mm. At wall-to-floor and wall-to-wall junctions, form the approved flexible sealant and bond-breaker detail first, then install the tape centrally with full contact to both surfaces and fully encapsulate it within the membrane system.
- **Method 2 — ACTFLEX MS PRO fillet**
  Form a continuous ACTFLEX MS PRO fillet at approved changes of direction, junctions, drains and penetrations before membrane application — nominal 12 mm fillet internally, 15 mm x 15 mm in protected external applications, unless the approved project detail states otherwise. Tool smooth and allow the sealant to reach its membrane-ready condition per its TDS. Where reinforcement is specified, embed it centrally into the wet first coat, allow to dry, then encapsulate fully with the subsequent coats.
- **Penetrations**
  Seal pipes, penetrations, puddle flanges and drainage outlets with the approved primer, sealant, reinforcement and membrane detail together — tape alone is never a complete penetration or drainage detail. Inspect every detail for full adhesion, sealed edges, correct overlap, complete embedment and absence of creases, bubbles and voids before the following coats.

Mixing

- Mix at low speed until uniform and free from settled material, scraping the sides and base of the pail.
- Avoid high-speed mixing, whipping and air entrainment.
- Remove any surface skin or contaminated material without incorporating it — never use material showing deterioration or contamination.
- Do not dilute.

Application and Film Build

- **Membrane coats**
  Apply by brush or roller in a minimum of two complete, uniform coats to achieve a minimum total dry film thickness of 1.2 mm on walls and floors — approximately 0.6 mm DFT per coat. Apply each subsequent coat at approximately right angles to the preceding coat. Recoat after 6–8 hours at 25°C and 50% RH in well-ventilated conditions, once the preceding coat is completely dry and free of water or condensation, and within a maximum of 48 hours — where the window is exceeded, contact FORSPEC Technical Services for the inter-coat preparation before proceeding. Checks: film build verified per coat; no misses, pinholes or ponded material; details fully encapsulated.

Application rates

APPLICATION	TOTAL DFT	COATS	DFT PER COAT	RECOAT WINDOW (AT 25°C, 50% RH)	FULL CURE (AT 25°C, 50% RH)
Wall applications	Minimum 1.2 mm	Minimum 2	Approx. 0.6 mm	6–8 hours (max 48)	72 hours after final coat
Floor applications	Minimum 1.2 mm	Minimum 2	Approx. 0.6 mm	6–8 hours (max 48)	72 hours after final coat

- **Conditions and protection**
  Apply only when ambient and substrate temperatures are between 10°C and 26°C, and never when rain, condensation or water exposure is expected before full cure. Drying depends on temperature, humidity, ventilation, film build and substrate — allow longer in cool, humid or poorly ventilated conditions. Protect the membrane from water, contamination, sharp objects, construction traffic and premature loading throughout curing. Full cure: nominally 72 hours at 25°C and 50% RH after the final coat.

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Application and Film Build (continued)

Film build derives from the certified 1.2 mm system at 73% solids by mass. Check wet film with a gauge during application of every coat and never exceed 1.5 mm WFT in a single pass.

PARAMETER	COAT 1	COAT 2	TOTAL SYSTEM
Wet film thickness (WFT)	Approx. 0.9 mm	Approx. 0.9 mm	Approx. 1.8 mm
Dry film thickness (DFT)	Approx. 0.6 mm	Approx. 0.6 mm	1.2 mm minimum
Consumption	Approx. 1.0–1.25 kg/m²	Approx. 1.0–1.25 kg/m²	Approx. 2.0–2.5 kg/m²
Recoat window (at 25°C, 50% RH)	6–8 hours — maximum 48 hours		

Drying, Curing and Testing Times

All times below are measured at 25°C and 50% RH and run from completion of the stated coat. Program each stage as a hold point — no stage may commence before the preceding stage is complete.

STAGE (AT 25°C, 50% RH, WELL VENTILATED, 1.2 MM DFT)	TIME
Tack-free	6 hours
Recoat — minimum	6–8 hours, preceding coat completely dry
Recoat — maximum	48 hours
Tiling	From 24 hours after the final coat
Screeding	From 24 hours after the final coat
Full cure	Nominally 72 hours after the final coat
Flood testing	From 72 hours after the final coat — 24-hour test duration
Pedestal paver installation	After the ACTFLEX 101 UV topcoat has cured *

* Typical R&D characteristic values, not for engineering design without written FORSPEC confirmation.

Flood Testing

Flood test from 72 hours after the final coat, at 25°C and 50% RH in well-ventilated conditions, and only after confirming every membrane area and detail is completely dry and undamaged. Plug all drains and outlets, install temporary containment, flood to a minimum depth of 50 mm at the highest point and retain for 24 hours, inspecting for leakage. Release, dry, rectify any defect and re-test before covering. Conduct testing in accordance with the project specification and AS 3740. Areas over reinforcement tape, sealants and detailed junctions dry more slowly — confirm they are fully dry before testing.

Tiling and Screeding

Tiles are direct-bonded to the membrane from 24 hours after the final coat (at 25°C, 50% RH, well ventilated) using ACTFLEX BIOSET — the approved, system-tested adhesive (AS ISO 13007.5, XTecGen Report 569-2) — applied per its current TDS with coverage in accordance with AS 3958.1. Screeds are installed from 24 hours after the final coat (at 25°C, 50% RH, well ventilated), with care taken not to damage the membrane: FORSPEC SCREEDX acts as a bonded screed placed direct to the cured ACTFLEX 906 WPU — minimum thickness 10 mm, or 5 mm only with the ACTFLEX 300 + FIBRE X enhanced mix and written FORSPEC approval — installed in accordance with the FORSPEC SCREEDX TDS.

Pedestal Paver Systems

Pedestal-supported paver systems are approved only over the fully cured membrane incorporating the specified separation, protection and load-distribution layers, installed per the approved project design and the pedestal manufacturer's instructions. Pedestal systems that leave the membrane fully exposed to UV sunlight require the membrane to be topcoated with ACTFLEX 101 UV before the pedestal

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Pedestal Paver Systems (continued)

system is installed. Pedestal bases must be clean and flat, installed over approved load-spreading pads — never placed or dragged directly on unprotected membrane. Façade and parapet use is approved only beneath compatible cladding, render or another approved protective finish.

Clean Up

Remove excess uncured product immediately and clean tools and equipment with water while the product remains wet. Cured ACTFLEX 906 WPU can only be removed mechanically. Do not discharge wash water or uncured product into drains, soil or waterways — the product is toxic to aquatic life with long-lasting effects; allow washings to settle, decant, and dispose of residues in accordance with the relevant State or Territory environment protection legislation.

Container and Waste Disposal

Allow residues to fully cure before disposal as construction waste. Uncured product and wash water are never discharged to drains, soil or waterways. Empty pails are disposed of or recycled in accordance with local council requirements. Refer to Section 13 of the SDS for detailed disposal requirements.

Quality Records

Record the batch numbers of all ACTFLEX 906 WPU, primers, sealants and tapes used, substrate moisture readings, primer system applied, application dates and conditions, wet and dry film thickness measurements per coat, detail inspections and flood test results, as part of the project quality assurance records. The 1.2 mm total DFT is the acceptance criterion and must be verifiable from the records.

Storage

Store sealed in original, unopened and undamaged packaging in a cool, dry, well-ventilated location, protected from direct sunlight, frost, moisture, contamination and physical damage. Keep containers sealed when not in use and use opened material promptly where it remains suitable. Shelf life: 12 months from the date of manufacture when stored as specified.

Safety Precautions and First Aid

ACTFLEX 906 WPU is classified as a hazardous chemical (non-dangerous goods for transport) under its current Safety Data Sheet. It causes skin irritation and serious eye damage, may cause respiratory irritation, and is toxic to aquatic life with long-lasting effects. Use in well-ventilated areas; avoid breathing mist, vapour or spray; wear protective gloves, protective clothing, eye and face protection, and respiratory protection where the SDS and workplace risk assessment require. Prevent release to drains, soil and waterways. Change soiled clothing immediately and wash hands before breaks and after work.

First aid — Eyes: rinse immediately with plenty of water for at least 15 minutes and seek medical attention. Skin: wash with soap and water; remove contaminated clothing. Inhaled: move to fresh air; seek medical attention if discomfort persists or breathing difficulty occurs. Swallowed: do not induce vomiting; seek medical advice. POISONS INFORMATION CENTRE: 13 11 26 (Australia-wide, 24 hours). In an emergency, dial 000. KEEP OUT OF REACH OF CHILDREN. Read the Safety Data Sheet (SDS) before use — available at www.forspec.com.au.

Warranty

Standard Product and Performance Warranty: Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) warrants that ACTFLEX 906 WPU will be free from manufacturing defects and will not fail under normal usage for a period of ten (10) years from the date of purchase, when installed and used strictly in accordance with this Technical Data Sheet and Forspec's written instructions. This warranty covers the supply of the product only; it does not cover installation, application or workmanship. Remedies are limited, at Forspec's discretion, to replacement of the defective product (or defective portion) or a refund of the purchase price. The full terms, conditions and exclusions are set out in the Forspec Standard Product and Performance Warranty, available at

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Warranty (continued)

www.forspec.com.au — key conditions include application by a suitably qualified and, where required by law, licensed applicator; use within shelf life; and installation as part of a Forspec approved system without non-approved third-party products.

Project and system warranties: extended project-specific warranties are available at the request of the applicator and must be applied for using the Forspec Warranty Request Form prior to commencement of works. Issue is subject to Forspec approval and is conditional on the use of the complete specified FORSPEC system, application in strict accordance with the current TDS by suitably qualified applicators, and completion of the project quality records described above. The warranty period and terms are as stated in the issued warranty certificate.

Claims: notify Forspec in writing within thirty (30) days of discovery of the alleged defect and within the warranty period, by post to 22/872 Canterbury Road, Roselands NSW 2196 or by email to info@forspec.com.au, including proof of purchase, installation details (date, location, installer), a description of the defect with supporting evidence, and your contact details. Forspec may inspect the site, perform testing and collect samples before determining a claim.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Data Sheet Currency

This Technical Data Sheet (TDS) and the corresponding Safety Data Sheet (SDS) are subject to revision as necessary to ensure compliance with relevant Australian Standards and to incorporate technological advancement. Read the most current versions before use, as application and performance data may be updated. For the latest technical information, contact Forspec Protective Coatings on (02) 8021 3517 or info@forspec.com.au. The information provided is representative and does not serve as a comprehensive specification. For specific projects, consult directly with Forspec Protective Coatings for tailored specifications. This data sheet was issued on 13/11/2026 and is valid for three years from the date of issue unless superseded by a later revision — always confirm the current version at www.forspec.com.au before use.

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