ACTFLEX 929 SL.



Technical Data Sheet | **One-Component, Moisture-Cured, Self-Levelling Polyurethane Waterproofing Membrane** | **Issue date: 27 October 2026**

Description

ACTFLEX 929 SL is a one-component, moisture-cured, self-levelling polyurethane waterproofing membrane classified Class III (high extensibility) to AS/NZS 4858. It is designed for internal and external non-exposed applications beneath tiles, screeds, toppings and protection layers. The liquid cures with atmospheric moisture to form a seamless, fully bonded elastomeric membrane with tensile strength of 4.09 MPa and elongation exceeding 750%. Its self-levelling consistency flows to a smooth, flat, pinhole-free film on horizontal substrates. Applied by squeegee, notched trowel or roller, it wets out and self-levels to a uniform film without the ridging and roller texture that limit film-thickness control on horizontal work.

Advantages

- One-component — no site mixing ratios, no induction time, reduced application risk.
- Class III high-extensibility membrane: elongation greater than 750%, tensile strength 4.09 MPa.
- Self-levelling — flows to a seamless, flat, pinhole-free film on horizontal surfaces.
- Fully bonded — prevents lateral water tracking beneath the membrane.
- Does not re-emulsify after curing.
- Tolerant of intermittent water immersion (AS/NZS 4858 water-immersion durability: pass).
- Resistant to commonly encountered dilute chemicals.
- Root resistant against non-aggressive root systems (refer to Limitations).
- Permanently flexible with excellent resistance to embrittlement (heat-ageing durability: pass).
- Accepts light foot traffic after full cure.
- Fast programme — sufficient cure 48 hours after the final coat for placement of screeds and mortar beds.
- Applied by squeegee, roller or brush.

Uses and Approved Basis

- Internal wet areas — bathrooms, showers, laundries and kitchens (AS 3740:2021).
- External non-exposed areas — balconies, terraces, podiums and roofs beneath screeds, tiles or pavers (AS 4654.1 / AS 4654.2).
- Planter boxes and above-ground pits (positive side, with drainage protection) — minimum 1.5 mm total DFT.
- Foundations, ground floors and suspended slabs (positive side).
- Covered bridges, walkways, substations and parking decks beneath toppings.
- Industrial and warehouse floors beneath protective toppings.
- Remedial and maintenance waterproofing over approved substrates.

Approved basis: complies with AS/NZS 4858:2004 (R2020) as a Class III membrane for wet areas under AS 3740:2021, and with AS 4654.1—2012 for external above-ground use when designed and installed in accordance with AS 4654.2—2012.

System Components

ACTFLEX 929 SL is applied as part of a complete FORSPEC waterproofing system. Approved system components:

- Primers — ACTFLEX 700 PU PRIMER (porous, dry substrates); ACTFLEX EP250 (damp or high-moisture substrates); ACTFLEX SUPERBOND 007 (non-porous substrates).
- Detailing — ACTFLEX SA TAPE (bond-breaker tape); ACTFLEX 75FC (fillet, joint and crack reglet sealant).
- Membrane — ACTFLEX 929 SL (horizontal applications); ACTFLEX 929 HV (vertical surfaces and upstands).
- UV protection — ACTFLEX ATC or ACTFLEX ULTRA TC top coat where exposure is unavoidable or under paver pedestals.

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System Components (continued)

- Protection and finishes — HIFLOW drainage cell and filter fabric (landscaped and below-fill areas); FORSPEC SCREEDX engineered screed where reduced screed thickness is required.
- Repair — FORBUILD 100 and FORCRETE 100 (concrete reinstatement); PROBOND 1100, CRACK PRO 1200PS and CRACKLOCK E400L (structural crack rectification).

Use only the components above, applied per their current TDS, to maintain system compliance and warranty eligibility. Substitution of non-FORSPEC components voids system warranty eligibility.

Standards Compliance

STANDARD	TITLE	RESULT	EVIDENCE
AS/NZS 4858:2004 (R2020)	Wet area membranes	Class III (high extensibility) — all durability and cyclic-movement criteria: pass	Report No. 429-2 — ISO/IEC 17025-accredited laboratory
AS 3740:2021	Waterproofing of domestic wet areas	Satisfies membrane requirements via AS/NZS 4858 Class III	Report No. 429-2
AS 4654.1—2012	Waterproofing membranes for external above-ground use — Part 1: Materials	Complies — Class III	Report No. 429-3 — ISO/IEC 17025-accredited laboratory
AS 4654.2—2012	Waterproofing membranes for external above-ground use — Part 2: Design and installation	Systems to be designed and installed in accordance with this standard (NCC Deemed-to-Satisfy)	—

National Construction Code (NCC 2022): for internal wet areas, AS 3740:2021 is a Deemed-to-Satisfy compliance option under NCC Volume Two Part H4 (Performance Requirement H4P1; DTS Provisions H4D2 and H4D3, with the ABCB Housing Provisions Part 10.2) and NCC Volume One Part F2 for Class 2–9 buildings. For external above-ground waterproofing (flat roofs, terraces, balconies and podiums above internal spaces), AS 4654.1 and AS 4654.2 apply under NCC Volume One Part F1 and NCC Volume Two Clause H2D8. The designer is responsible for confirming the compliance pathway applicable to the project.

Approved Substrates

Priming is required on all substrates.

SUBSTRATE	REQUIREMENT
Concrete	Cured minimum 28 days; wood-trowel finish; CSP 2–4
Renders and screeds	Cured minimum 7 days; wood-trowel finish; sound and non-friable
Fibre cement sheet (walls)	Minimum 6 mm; wet-area grade only; fixed to manufacturer's specification
Compressed fibre cement (floors)	Minimum 15 mm; wet-area grade only
Brickwork, blockwork, masonry	Sound, primed with ACTFLEX 700 PU PRIMER
Timber (structural, wet-area approved)	Rigid, fixed at 400 mm centres maximum; primed
Metal and PVC	Abraded, cleaned and primed with ACTFLEX SUPERBOND 007

Not approved: particleboard, platform floor sheeting, yellow-tongue and chipboard — replace with wet-area grade compressed fibre cement.

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Technical Data

PROPERTY	VALUE	TEST METHOD
Membrane classification	Class III (high extensibility)	AS/NZS 4858 / AS 4654.1
Tensile strength (control)	5.11 MPa (Report 429-2, AS/NZS 4858); 4.09 MPa (Report 429-3, AS 4654.1)	AS 1145.3
Elongation at break (control)	477% (Report 429-2, AS/NZS 4858); 756% (Report 429-3, AS 4654.1)	AS 1145.3
Cyclic movement / fatigue	Pass — no failures	AS/NZS 4858 App. B / AS 4654.1 App. B
Durability — water immersion	Pass (673% / 2.55 MPa retained)	AS 4654.1 App. A
Durability — heat ageing	Pass (739% / 4.50 MPa retained)	AS 4654.1 App. A
Water absorption	0.82%	AS 3558.1 (modified sample)
Moisture vapour transmission	4.88 g/m²/24 h	ASTM E96 (desiccant)
Adhesion to primed concrete	Greater than 1.5 MPa (concrete failure) *	ASTM D4541 (pull-off)
Shore A hardness	55	—
Solids content	90% ± 2%	—
Density	1.1–1.3 g/cm³	—
Viscosity	3,000–5,000 mPa·s at 25°C *	—
VOC content	Less than 140 g/L *	ASTM D2369 basis
Flash point	Approx. 30°C — combustible liquid (refer SDS)	—
Curing mechanism	Moisture-cured (atmospheric humidity)	—
Service temperature (cured membrane)	-15°C to +80°C *	—
Application temperature	10–30°C; substrate minimum 3°C above dew point	—
Application humidity	40–85% RH ambient; no condensation present or imminent	—
Wet-edge working time (at 25°C, 50% RH)	Approx. 20–30 minutes *	—
Surface skin time (at 25°C, 50% RH)	Approx. 2–4 hours *	—
Maximum wet film thickness per coat	1.5 mm — exceeding this may cause pinholing and blistering	—
Colour / appearance	Grey, viscous self-levelling liquid	—
Packaging	15 L pail (20 kg)	—
Shelf life	12 months, unopened, stored at 10–22°C	—

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Technical Data (continued)

Certified durability test results — XTecGen Reports 429-2 and 429-3

CONDITION	AS/NZS 4858 (REPORT 429-2)	AS 4654.1 (REPORT 429-3)
Control (AS 1145.3)	477% / 5.11 MPa — Class III	756% / 4.09 MPa — Class III
Water immersion (56 days)	442% / 2.98 MPa — pass	673% / 2.55 MPa — pass
Bleach immersion (56 days)	473% / 2.96 MPa — pass	—
Detergent immersion (56 days)	431% / 2.58 MPa — pass	714% / 2.75 MPa — pass
Heat ageing	501% / 5.15 MPa — pass	739% / 4.50 MPa — pass
Cyclic movement	Pass — no failures observed	Pass — 50 cycles at 4 mm, no rupture, crazing or tears
Water vapour transmission (ASTM E96)	4.88 g/m²/24 h	4.88 g/m²/24 h; 5.24 g/m²/24 h after temperature conditioning (−17°C to 85°C)

Certified results from XTec Gen Pty Ltd (accredited for compliance with ISO/IEC 17025), Reports 429-2 and 429-3, issued 28/05/2025, valid to 28/05/2028. Reports are available on request from Forspec Protective Coatings.

* Typical characteristic values determined by Forspec R&D on standard production material; not subject to third-party certification. Certified test results for AS/NZS 4858 and AS 4654.1 properties are stated against their accredited report numbers and are available on request.

Limitations

- Not UV stable — must be covered after curing, or top-coated with ACTFLEX ATC or ACTFLEX ULTRA TC where exposure is unavoidable.
- Self-levelling grade — will slump on vertical surfaces; use ACTFLEX 929 HV for verticals and upstands.
- Will flow towards falls and drains — plug drains before application.
- Direct tile adhesion to the cured membrane is not recommended — install over a screed (refer to Protection and Finishes).
- Allow 48 hours full cure before tiling, screeding, backfilling, flood testing or covering.
- Not compatible with silicone or bituminous surfaces or products.
- Not suitable for constant submersion (swimming pools, ponds) or chlorinated environments.
- Not a vapour barrier; will not resist negative-side hydrostatic pressure.
- Apply to dry substrates only; do not apply if rain is expected before the film is tack free.
- Do not apply below 10°C substrate temperature or within 3°C of the dew point.
- Do not exceed 1.5 mm wet film thickness in a single coat. Exceeding the maximum wet film thickness, application in windy conditions, application over high-moisture substrates, or recoating over an uncured previous coat may cause pinholing or blistering of the membrane.
- Movement joints must be detailed separately — the membrane must not bridge structural movement joints unsupported.
- Suitable for light maintenance foot traffic only — not trafficable by daily pedestrian use, sharp footwear or machinery.
- Limited root resistance — suitable for non-aggressive root systems (small trees, hedges, shrubs) only. Aggressive or deep-rooted species (large trees, palms) require a dedicated root barrier. Suitability for planted applications is to be assessed by a qualified professional.

Surface Preparation

- Substrate acceptance — confirm all substrates are installed in accordance with the relevant Australian Standard, are structurally sound and are within their manufacturer's tolerances before waterproofing begins. Application of the membrane constitutes acceptance of the substrate.
- Surface condition — the surface must be clean, dry, smooth and free of all bond-inhibiting contaminants, including laitance, oils, grease, wax, mould, dust, curing compounds, release agents, existing coatings, adhesives, loose particles, rust, paint and efflorescence. Prepare by mechanical means and vacuum-clean before priming.

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Surface Preparation (continued)

- Repairs — reinstate damaged and spalled concrete with the FORSPEC concrete repair system, such as FORBUILD 100 or FORCRETE 100, in accordance with the relevant product TDS, and allow all repairs to cure before priming.
- Surface profile — grind off high points, fins and protrusions that could pierce the membrane. Fill blowholes, honeycombing and surface imperfections with a high-strength, non-shrink repair mortar and finish flush.
- Falls — verify falls before waterproofing: internal wet areas minimum 1:80 (12.5 mm per metre); external areas minimum 1:100 (10 mm per metre), draining positively to outlets with no ponding.

Crack Treatment

Prepare every crack before treatment: remove all loose debris, dust, curing compounds, oils, surface sealers, existing coatings and any other contaminants from the crack and the surrounding surface. Allow all pre-treated cracks to fully cure before the membrane is applied.

- **Static cracks less than 2.0 mm**
  Applies to hairline and fine shrinkage cracks not subject to movement. Prime a 200 mm wide band centred along the full length of the crack and allow the primer to dry. Centre ACTFLEX SA TAPE over the crack and roll firmly — first with the FORSPEC brass roller, then the hand roller — until adhesion is uniform and all trapped air is removed. Lap tape ends a minimum of 50 mm. Encapsulate the tape with two coats of ACTFLEX 929 SL.
- **Static cracks 2.0 mm and greater**
  Applies to open cracks not subject to movement. Chase the crack to a clean reglet of minimum 6 mm width and 6 mm depth. Fill the reglet with ACTFLEX 75FC, tool the sealant flush with the surface, and cover with a bond-breaker tape. Once the sealant has skinned — minimum 1 to 2 hours — apply two coats of ACTFLEX 929 SL over the treated crack.
- **Structural and live cracks**
  Structural and live cracks indicate substrate movement or distress and must be rectified before any waterproofing proceeds. Select the rectification system to suit the crack:
- PROBOND 1100 — two-part epoxy paste for filling and bonding cracks and voids in horizontal and vertical concrete requiring high-strength structural repair.
- CRACK PRO 1200PS — sealing and bonding of structural cracks; rapid spall repair when mixed with dry aggregate.
- CRACKLOCK E400L — fine structural cracks 0.05–3 mm requiring deep penetration; pressure-injected or gravity-fed.

Apply each system strictly in accordance with its TDS, available at www.forspec.com.au. Consult a FORSPEC representative for system selection on structural cracks.

Priming

Priming is mandatory on all substrates. The primer forms part of the waterproofing system: it controls substrate porosity, suppresses outgassing and establishes the adhesion on which the membrane's performance depends. Select the primer according to the substrate condition:

- Porous, dry substrates — concrete, masonry, render, brick and blockwork. Apply one coat of ACTFLEX 700 PU PRIMER. Allow to dry — approximately 1 hour at 25°C and 50% RH — and apply the membrane within 24 hours of priming to avoid intercoat contamination.
- Damp or high-moisture substrates — moisture readings above 80% RH (ASTM F2170), above 15 g/m²/24 h (ASTM F1869), or above 5% on a non-destructive moisture meter. Apply a minimum of two coats of ACTFLEX EP250 epoxy primer as a moisture-suppressing primer system. Dry times and overcoat windows per the EP250 TDS.
- Non-porous substrates — aluminium, PVC, glass and metal. Abrade and clean the surface, then apply ACTFLEX SUPERBOND 007. Dry times and overcoat windows per its TDS.

Assess substrate moisture in accordance with the relevant Australian Standards before selecting the primer. If any primed surface exceeds its overcoat window, re-prime before applying the membrane.

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Joints and Detailing

Treat all floor/wall junctions, wall/wall junctions, penetrations, drains, fixings and changes of substrate before the field membrane is applied, using one of the following methods. Detailing must be in accordance with the bond-breaker requirements of the relevant Australian Standards.

- **Bond-breaker tape method — ACTFLEX SA TAPE**
  Prime the junction and allow the primer to dry. Remove the release paper and centre the tape over the junction. Roll firmly — FORSPEC brass roller, then hand roller — until adhesion is uniform and no air pockets remain. Lap tape ends a minimum of 50 mm. Encapsulate the tape with ACTFLEX 929 SL.
- **Fillet method — ACTFLEX 75FC**
  Prime all fixings and junctions and allow the primer to dry. Internal wet areas: apply a 12 mm diagonal fillet bead to all corner junctions and around all penetrations. External areas: apply a 15 mm x 15 mm fillet bead. Tool each fillet smooth and continuous. ACTFLEX 929 SL may be applied directly over uncured ACTFLEX 75FC as a wet-on-wet system.

Mixing

ACTFLEX 929 SL is a one-part product — there is no mixing ratio; use directly from the pail. If a surface skin has formed, cut it out and discard it before mixing. Mix with an electric drill and paddle mixer at low speed (300–500 RPM) for 2–3 minutes until uniform and lump-free. Do not mix at high speed — high-speed mixing entrains air and causes pinholes in the cured film. Dilution is not permitted unless approved in writing by an authorised FORSPEC representative. The product is moisture-sensitive: use the full pail once opened and do not reseal for later use.

Application and Film Build

Apply by squeegee or roller. Pour, spread to the wet film thickness below, and back-roll to a uniform, pinhole-free film. Check the wet film thickness with a wet film gauge during application. Maintain a wet edge — work continuously and join into wet material within approximately 20–30 minutes at 25°C and 50% RH. Do not exceed 1.5 mm wet film thickness in any single coat: the membrane cures by reaction with atmospheric moisture and excessive single-pass film build causes pinholing and blistering. Ensure the first coat is fully dry and free of condensation before recoating. Application scope: horizontal floor applications — use ACTFLEX 929 HV for upturns and vertical details.

Planter boxes: apply a minimum of two coats at approximately 0.85 mm wet film per coat (approximately 0.77 mm dry film each) to achieve a minimum 1.5 mm total dry film thickness — approximately 1.7 L/m² total. The 1.5 mm maximum wet film per coat still applies. Cure is slower at the heavier build: confirm full cure before flood testing, drainage protection or backfill.

PARAMETER	COAT 1	COAT 2	TOTAL SYSTEM
Wet film thickness (WFT)	0.7 mm	0.7 mm	1.4 mm
Dry film thickness (DFT)	0.6 mm	0.6 mm	1.2 mm minimum
Consumption	0.7 L/m²	0.7 L/m²	Approx. 1.4 L/m²
Recoat window (at 25°C, 50% RH)	Minimum 24 hours — maximum 48 hours		

Coverage and Yield

MEASURE	VALUE	BASIS
Consumption per coat	0.7 L/m²	0.7 mm wet film thickness
Total consumption (two coats)	1.4 L/m²	1.2 mm total DFT at 90% solids
Total consumption — planter boxes (two coats)	1.7 L/m²	1.5 mm total DFT at 90% solids (2 × 0.85 mm WFT)
Theoretical yield — 15 L pail	10.7 m²	15 L ÷ 1.4 L/m²
Theoretical yield — 15 L pail, planter boxes	8.8 m²	15 L ÷ 1.7 L/m²
Practical yield — 15 L pail	8–10 m²	Allowing for wastage, substrate porosity and surface profile

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Coverage and Yield (continued)

Coverage varies with application technique, substrate porosity and surface profile. Porous substrates and textured profiles increase consumption.

Drying, Curing and Testing Times

All times below are measured at 25°C and 50% RH at the specified total dry film thickness of 1.2 mm, and run from the completion of the stated coat. Program each stage as a hold point — no stage may commence before the preceding stage is complete. At the 1.5 mm planter box build, allow additional cure time and confirm full cure before flood testing.

STAGE (AT 25°C, 50% RH, 1.2 MM DFT)	TIME
Tack-free	12 hours (ventilated area)
Recoat — minimum (at 25°C, 50% RH)	24 hours
Recoat — maximum (at 25°C, 50% RH)	48 hours
Light maintenance foot traffic (at 25°C, 50% RH)	48 hours after final coat
Full cure (at 25°C, 50% RH)	48 hours after final coat
Flood test	After full cure — 24-hour test duration
Tiling, screeding, backfilling, protection	After full cure and successful flood test
Intermittent water immersion service	After full cure

Low temperature and low humidity extend all times; moisture-cured products cure more slowly in dry conditions. Areas over ACTFLEX SA TAPE or ACTFLEX 75FC sealant dry slowest — verify these are fully dry before covering.

Flood Testing

Flood test after full cure (minimum 48 hours after the final coat) and before any covering, screeding or protection. Plug all drains and outlets and install temporary barriers to contain the water. Flood to a minimum depth of 50 mm at the highest point of the membrane and retain the water for 24 hours, inspecting the underside and perimeter for leakage. On completion, release the water, remove plugs and allow the surface to dry before covering. Rectify any defect and re-test before proceeding. Conduct testing in accordance with the project specification and the requirements of AS 4654.2 / AS 3740 as applicable.

Protection and Finishes

- **Screeding**
  Always install a slip sheet (200-micron polyethylene) over the full membrane area between the membrane and the screed. Screeds placed over ACTFLEX 929 SL are unbonded (self-supporting) screeds and must be a minimum of 40 mm thick at any point, reinforced and installed in accordance with AS 3958.1. Where the design cannot accommodate 40 mm, a FORSPEC engineered screed such as FORSPEC SCREEDX permits a reduced minimum thickness of 35 mm at the lowest point, installed in accordance with its TDS. Screed thicknesses below 35 mm require consultation with, and written approval from, a FORSPEC representative, and will be assessed against the specific project conditions.
- **Tiling**
  Do not tile directly to the membrane. Install an unbonded screed over the cured, flood-tested membrane as described above, and fix tiles to the screed in accordance with AS 3958.1.
- **Pavers on pedestals**
  After full cure, top-coat the membrane with ACTFLEX ATC or ACTFLEX ULTRA TC for UV protection. Install pedestals in accordance with the pedestal manufacturer's instructions, with rubber matting beneath each pedestal to protect the membrane and extend its service life.
- **Landscaped and below-fill areas**
  Cover the cured membrane with HIFLOW drainage cell and filter fabric (or protection board) before placing fill, ballast, river pebbles or other loose coverings. Never place these directly on the membrane.

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Clean Up

Clean tools and equipment immediately while the product is still wet, using xylene or an equivalent solvent, handled in accordance with the Work Health and Safety Regulations and the solvent manufacturer's SDS. Once cured, the product can only be removed by mechanical means. Product residue, solvents and wash water must not be discharged to sewers, stormwater systems or waterways; manage and dispose of all washings in accordance with the relevant State or Territory environment protection legislation and local council requirements.

Container and Waste Disposal

Dispose of product and containers in accordance with the WHS Regulations, the relevant State or Territory EPA requirements and local council regulations. Uncured (liquid) product is classified waste — do not dispose of to landfill, sewers, stormwater or waterways; deliver to an authorised hazardous or special waste collection point in accordance with local regulation. Small quantities of residual product may be cured in the open container in a ventilated area away from ignition sources and, once fully cured, disposed of as solid waste where permitted by local regulation. Fully drained, dry, empty steel pails may be recycled through scrap metal or approved container recycling programs — do not reuse containers, and do not burn containers or residue. Refer to Section 13 of the SDS for detailed disposal requirements.

Quality Records

Record the batch numbers of all FORSPEC products used, together with application dates, ambient conditions, wet film thickness readings and flood test results, as part of the project quality assurance records. Batch numbers are printed on the container and provide full manufacturing traceability.

Storage

Store at 10–22°C in original unopened containers, protected from moisture and direct sunlight. The uncured product is combustible — keep away from ignition sources and do not store in pits, depressions, basements or unventilated spaces where vapours can accumulate. Shelf life is 12 months from the date of manufacture when stored as above, unopened. Use the full container once opened; do not reseal for later use.

Safety Precautions and First Aid

ACTFLEX 929 SL is classified as hazardous. It may cause skin and eye irritation, and vapours may be harmful if inhaled. Use only in well-ventilated areas. Wear chemical-resistant gloves, safety footwear, protective eyewear and suitable respiratory protection. Organic vapour respirators with particulate pre-filters and powered air-purifying respirators are not suitable for use with this product (refer to the SDS). Change contaminated clothing immediately and wash hands thoroughly before breaks and after finishing work.

First aid — Eyes: rinse immediately with plenty of water for several minutes; seek medical attention if irritation persists. Inhalation: move the affected person to fresh air; seek medical attention without delay if breathing difficulty occurs. Swallowed: do not induce vomiting; contact the POISONS INFORMATION CENTRE on 13 11 26 (Australia-wide, 24 hours). The uncured product is combustible — keep away from ignition sources and vapours. In an emergency, dial 000 for assistance from the Police or Fire Brigade. KEEP OUT OF REACH OF CHILDREN. Read the Safety Data Sheet (SDS) before use — available at www.forspec.com.au.

Warranty

Standard Product and Performance Warranty: Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) warrants that ACTFLEX 929 SL will be free from manufacturing defects and will not fail under normal usage for a period of ten (10) years from the date of purchase, when installed and used strictly in accordance with this Technical Data Sheet and Forspec's written instructions. This warranty covers the supply of the product only; it does not cover installation, application or workmanship. Remedies are limited, at Forspec's discretion, to replacement of the defective product (or defective portion) or a refund of the purchase price. The full terms, conditions and exclusions are set out in the Forspec Standard Product and Performance Warranty, available at www.forspec.com.au — key conditions include application by a suitably qualified and, where required by law, licensed applicator; use within shelf life; and installation as part of a Forspec approved system without non-approved third-party products.

Project and system warranties: extended project-specific warranties are available at the request of the applicator and must be applied for using the Forspec Warranty Request Form prior to commencement of works. Issue is subject to Forspec approval and is conditional

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Warranty (continued)

on the use of the complete specified FORSPEC system, application in strict accordance with the current TDS by suitably qualified applicators, and completion of the project quality records described above. The warranty period and terms are as stated in the issued warranty certificate.

Claims: notify Forspec in writing within thirty (30) days of discovery of the alleged defect and within the warranty period, by post to 22/872 Canterbury Road, Roselands NSW 2196 or by email to info@forspec.com.au, including proof of purchase, installation details (date, location, installer), a description of the defect with supporting evidence, and your contact details. Forspec may inspect the site, perform testing and collect samples before determining a claim.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Data Sheet Currency

This Technical Data Sheet (TDS) and the corresponding Safety Data Sheet (SDS) are subject to revision as necessary to ensure compliance with relevant Australian Standards and to incorporate technological advancement. Read the most current versions before use, as application and performance data may be updated. For the latest technical information, contact Forspec Protective Coatings on (02) 8021 3517 or info@forspec.com.au. The information provided is representative and does not serve as a comprehensive specification. For specific projects, consult directly with Forspec Protective Coatings for tailored specifications. This data sheet was issued on 12/08/2026 and is valid for three years from the date of issue unless superseded by a later revision — always confirm the current version at www.forspec.com.au before use.

Conditions of Use, Product Disclaimer, and Statement of Responsibility

1. Accuracy of information. The information in this document is provided in good faith by Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) ('Forspec Protective Coatings') and is, to the best of its knowledge, true and accurate at the date of issue. Forspec Protective Coatings reserves the right to amend this document without notice as part of its continuous product development.

2. Suitability and user responsibility. Substrates, site conditions, workmanship and conditions of use are beyond Forspec Protective Coatings' control. No representation or warranty is made as to the suitability of the product for any particular application. The user must determine the suitability of the product for the intended use by their own assessment and, where appropriate, testing prior to application.

3. Currency of document. It is the responsibility of the customer and the applicator to confirm that this document and the corresponding Safety Data Sheet are the current versions, available at www.forspec.com.au. This document supersedes all previous versions.

4. Compliant use and application. The product must be used strictly in accordance with this document, the relevant Australian Standards, the National Construction Code and all applicable laws and regulations, and must be applied by suitably qualified personnel.

5. Statutory guarantees. Nothing in this document excludes, restricts or modifies any consumer guarantee, right or remedy conferred by the Australian Consumer Law (Schedule 2 of the Competition and Consumer Act 2010 (Cth)) or any other statutory right that cannot lawfully be excluded.

6. Limitation of liability. To the fullest extent permitted by law: (a) all other warranties, conditions and representations, express or implied, are excluded; (b) the total liability of Forspec Protective Coatings for any claim arising out of or in connection with the supply or use of the product is limited, at its election, to the replacement of the product, the supply of an equivalent product, or the refund of the purchase price paid; and (c) Forspec Protective Coatings will not be liable for any indirect, special or consequential loss, including loss of profits, arising from the use of, or inability to use, the product.

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Conditions of Use, Product Disclaimer, and Statement of Responsibility (continued)

7. Advice and recommendations. Any advice, recommendation, information or assistance provided by Forspec Protective Coatings, whether verbal or written, is given in good faith but without liability beyond that stated in clause 6.

8. Governing law. This document, and any claim arising out of or in connection with the supply or use of the product, is governed by and interpreted in accordance with the laws of New South Wales, Australia. Any disputes arising from or relating to this document or the product are subject to the exclusive jurisdiction of the Courts of New South Wales, consistent with the Forspec Standard Product and Performance Warranty.



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