# ACTFLEX DENSIFIER

## FORSPEC PROTECTIVE COATINGS

Chemwatch Hazard Alert Code: **1**

Chemwatch: **9010-09**
Version No: **3.1**
Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Initial Date: **12/03/2026**
Revision Date: **18/03/2026**
Print Date: **11/05/2026**
L.GHS.AUS.EN.E

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### Product Identifier

| | |
|---|---|
| **Product name** | ACTFLEX DENSIFIER |
| **Chemical Name** | Not Applicable |
| **Synonyms** | Not Available |
| **Chemical formula** | Not Applicable |
| **Other means of identification** | Not Available |

### Relevant identified uses of the substance or mixture and uses advised against

| | |
|---|---|
| **Relevant identified uses** | Concrete additive, densifier, floor treatment. |

### Details of the manufacturer or importer of the safety data sheet

| | |
|---|---|
| **Registered company name** | **FORSPEC PROTECTIVE COATINGS** |
| **Address** | 22/872 Canterbury Rd. Roselands NSW 2196 Australia |
| **Telephone** | +61 2 8021 3517 |
| **Fax** | Not Available |
| **Website** | www.forspec.com.au |
| **Email** | info@forspec.com.au |

### Emergency telephone number

| | |
|---|---|
| **Association / Organisation** | **FORSPEC PROTECTIVE COATINGS** |
| **Emergency telephone number(s)** | +61 2 8021 3517 (Mon-Fri 7.30am to 5pm; Sat 8.30am to 12.30pm) |
| **Other emergency telephone number(s)** | Not Available |

## SECTION 2 Hazards identification

### Classification of the substance or mixture

**NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

**Chemwatch Hazard Ratings**

| | Min | Max |
|---|---|---|
| Flammability | 0 | |
| Toxicity | 0 | |
| Body Contact | 0 | |
| Reactivity | 0 | |
| Chronic | 1 | |

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|---|---|
| **Poisons Schedule** | Not Applicable |
| **Classification [1]** | Non hazardous |
| ***Legend:*** | ***1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*** |

### Label elements

| | |
|---|---|
| **Hazard pictogram(s)** | Not Applicable |
| **Signal word** | **Not Applicable** |

### Hazard statement(s)

Not Applicable

### Precautionary statement(s) Prevention

Not Applicable

### Precautionary statement(s) Response

Not Applicable

### Precautionary statement(s) Storage

**Page 1 continued...**

Not Applicable

**Precautionary statement(s) Disposal**

Not Applicable
No further product hazard information.

## SECTION 3 Composition / information on ingredients

**Substances**

See section below for composition of Mixtures

**Mixtures**

| CAS No | %[weight] | Name |
|---|---|---|
| Not Available | | Stober Particle as |
| 7631-86-9 | NotSpec | silica amorphous |
| Not Available | Balance | Ingredients determined not to be hazardous |
| ***Legend:*** | ***1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*** | |

## SECTION 4 First aid measures

**Description of first aid measures**

| | |
|---|---|
| **Eye Contact** | If this product comes in contact with eyes:<br>▸ Wash out immediately with water.<br>▸ If irritation continues, seek medical attention.<br>▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| **Skin Contact** | If skin or hair contact occurs:<br>▸ Flush skin and hair with running water (and soap if available).<br>▸ Seek medical attention in event of irritation. |
| **Inhalation** | ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area.<br>▸ Other measures are usually unnecessary. |
| **Ingestion** | ▸ Immediately give a glass of water.<br>▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. |

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

## SECTION 5 Firefighting measures

**Extinguishing media**

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

**Special hazards arising from the substrate or mixture**

| | |
|---|---|
| **Fire Incompatibility** | None known. |

**Advice for firefighters**

| | |
|---|---|
| **Fire Fighting** | ▸ Alert Fire Brigade and tell them location and nature of hazard.<br>▸ Wear breathing apparatus plus protective gloves in the event of a fire.<br>▸ Prevent, by any means available, spillage from entering drains or water courses.<br>▸ Use fire fighting procedures suitable for surrounding area.<br>▸ **DO NOT** approach containers suspected to be hot.<br>▸ Cool fire exposed containers with water spray from a protected location.<br>▸ If safe to do so, remove containers from path of fire.<br>▸ Equipment should be thoroughly decontaminated after use. |
| **Fire/Explosion Hazard** | ▸ Non combustible.<br>▸ Not considered a significant fire risk, however containers may burn.<br>Decomposes on heating and produces:<br>▸ carbon dioxide ($CO_2$)<br>silicon dioxide ($SiO_2$)<br>▸ other pyrolysis products typical of burning organic material.<br>May emit poisonous fumes. |
| **HAZCHEM** | Not Applicable |

## SECTION 6 Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

| | |
|---|---|
| **Minor Spills** | ▸ Clean up all spills immediately.<br>▸ Avoid breathing vapours and contact with skin and eyes.<br>▸ Control personal contact with the substance, by using protective equipment. |

**Continued...**

| | |
|---|---|
| | ▸ Contain and absorb spill with sand, earth, inert material or vermiculite.<br>▸ Wipe up.<br>▸ Place in a suitable, labelled container for waste disposal. |
| **Major Spills** | Moderate hazard.<br>▸ Clear area of personnel and move upwind.<br>▸ Alert Fire Brigade and tell them location and nature of hazard.<br>▸ Wear breathing apparatus plus protective gloves.<br>▸ Prevent, by any means available, spillage from entering drains or water course.<br>▸ Stop leak if safe to do so.<br>▸ Contain spill with sand, earth or vermiculite.<br>▸ Collect recoverable product into labelled containers for recycling.<br>▸ Neutralise/decontaminate residue (see Section 13 for specific agent).<br>▸ Collect solid residues and seal in labelled drums for disposal.<br>▸ Wash area and prevent runoff into drains.<br>▸ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.<br>▸ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

| | |
|---|---|
| **Safe handling** | ▸ Avoid skin contact, including inhalation.<br>▸ Wear protective clothing when risk of exposure occurs.<br>▸ Use in a well-ventilated area.<br>▸ Prevent concentration in hollows and sumps.<br>▸ **DO NOT** enter confined spaces until atmosphere has been checked.<br>▸ **DO NOT** allow material to come in direct contact with human skin or eyes.<br>▸ **DO NOT** allow material to come in contact with exposed food or food contact surfaces.<br>▸ Suitable PPE must be worn at all times.<br>▸ Avoid contact with incompatible materials.<br>▸ When handling, **DO NOT** eat, drink or smoke.<br>▸ Keep containers securely sealed when not in use.<br>▸ Avoid physical damage to containers.<br>▸ Always wash hands with soap and water after handling.<br>▸ Work clothes should be laundered separately. Launder contaminated clothing before re-use.<br>▸ Use good occupational work practice.<br>▸ Observe manufacturer's storage and handling recommendations contained within this SDS.<br>▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| **Other information** | ▸ Store in original containers.<br>▸ Keep containers securely sealed.<br>▸ Store in a cool, dry, well-ventilated area.<br>▸ Store away from incompatible materials and foodstuff containers.<br>▸ Protect containers against physical damage and check regularly for leaks.<br>▸ Observe manufacturer's storage and handling recommendations contained within this SDS. |

### Conditions for safe storage, including any incompatibilities

| | |
|---|---|
| **Suitable container** | ▸ Polyethylene or polypropylene container.<br>▸ Packing as recommended by manufacturer.<br>▸ Check all containers are clearly labelled and free from leaks. |
| **Storage incompatibility** | Silicas:<br>▸ react with hydrofluoric acid to produce silicon tetrafluoride gas<br>▸ react with xenon hexafluoride to produce explosive xenon trioxide<br>▸ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds<br>▸ may react with fluorine, chlorates<br>▸ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate<br>▸ may react vigorously when heated with alkali carbonates.<br>▸ Avoid strong acids, bases.<br>▸ Avoid reaction with oxidising agents |

## SECTION 8 Exposure controls / personal protection

### Control parameters

**Occupational Exposure Limits (OEL)**

**INGREDIENT DATA**

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|---|---|---|---|---|---|---|
| Australia Exposure Standards | silica amorphous | Silica gel | 10 mg/m3 | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | silica amorphous | Diatomaceous earth (uncalcined) | 10 mg/m3 | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Fume (thermally generated)(respirable dust) | 2 mg/m3 | Not Available | Not Available | (e) Containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | silica amorphous | Fumed silica (respirable dust) | 2 mg/m3 | Not Available | Not Available | Not Available |

**Continued...**

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|---|---|---|---|---|---|---|
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Diatomaceous earth (uncalcined) | 10 mg/m3 | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Fumed silica (respirable dust) | 2 mg/m3 | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Precipitated silica | 10 mg/m3 | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | silica amorphous | Silica - Amorphous: Silica gel | 10 mg/m3 | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | silica amorphous | Precipitated silica | 10 mg/m3 | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits | silica amorphous | Silica - Amorphous: Silica Fume (thermally generated) (respirable dust) | 2 mg/m3 | Not Available | Not Available | Containing no asbestos and < 1% crystalline silica. |
| Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits | silica amorphous | Silica - Amorphous: Diatomaceous earth (uncalcined) | 10 mg/m3 | Not Available | Not Available | Containing no asbestos and < 1% crystalline silica. |
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| Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits | silica amorphous | Silica - Amorphous: Precipitated silica | 10 mg/m3 | Not Available | Not Available | Containing no asbestos and < 1% crystalline silica. |

**MATERIAL DATA**

For amorphous crystalline silica (precipitated silicic acid):
Amorphous crystalline silica shows little potential for producing adverse effects on the lung and exposure standards should reflect a particulate of low intrinsic toxicity. Mixtures of amorphous silicas/ diatomaceous earth and crystalline silica should be monitored as if they comprise only the crystalline forms.
The dusts from precipitated silica and silica gel produce little adverse effect on pulmonary functions and are not known to produce significant disease or toxic effect.
IARC has classified silica, amorphous as Group 3: **NOT** classifiable as to its carcinogenicity to humans.
Evidence of carcinogenicity may be inadequate or limited in animal testing.

## Exposure controls

**Appropriate engineering controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.
An approved self contained breathing apparatus (SCBA) may be required in some situations.
Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| Type of Contaminant: | Air Speed: |
|---|---|
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) |

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|---|---|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |

**Continued...**

| | |
|---|---|
| | 3: Intermittent, low production. \| 3: High production, heavy use<br>4: Large hood or large air mass in motion \| 4: Small hood-local control only<br>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. |
| **Individual protection measures, such as personal protective equipment** |  |
| **Eye and face protection** | ▸ Safety glasses with side shields<br>▸ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]<br>▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. |
| **Skin protection** | See Hand protection below |
| **Hands/feet protection** | The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.<br>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.<br>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.<br>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:<br>· frequency and duration of contact,<br>· chemical resistance of glove material,<br>· glove thickness and<br>· dexterity<br>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).<br>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.<br>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.<br>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.<br>· Contaminated gloves should be replaced.<br>As defined in ASTM F-739-96 in any application, gloves are rated as:<br>· Excellent when breakthrough time > 480 min<br>· Good when breakthrough time > 20 min<br>· Fair when breakthrough time < 20 min<br>· Poor when glove material degrades<br>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.<br>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.<br>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.<br>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:<br>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.<br>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential<br>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.<br>▸ Wear chemical protective gloves, e.g. PVC.<br>▸ Wear safety footwear or safety gumboots, e.g. Rubber |
| **Body protection** | See Other protection below |
| **Other protection** | ▸ Overalls.<br>▸ P.V.C apron.<br>▸ Barrier cream.<br>▸ Skin cleansing cream.<br>▸ Eye wash unit. |

### Recommended material(s)

**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:
**"Forsberg Clothing Performance Index".**
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
ACTFLEX DENSIFIER

| Material | CPI |
|---|---|
| BUTYL | A |
| NEOPRENE | A |
| VITON | A |
| NATURAL RUBBER | C |
| PVA | C |

### Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|---|---|---|---|
| up to 10 x ES | A-AUS | - | A-PAPR-AUS / Class 1 |
| up to 50 x ES | - | A-AUS / Class 1 | - |
| up to 100 x ES | - | A-2 | A-PAPR-2 ^ |

**Continued...**

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
**NOTE**: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Ansell Glove Selection**

| **Glove** — *In order of recommendation* |
|---|
| AlphaTec 02-100 |
| AlphaTec® 15-554 |
| AlphaTec® Solvex® 37-185 |
| TouchNTuff® DermaShield™ 73-701 |
| AlphaTec® 38-612 |
| AlphaTec® 58-008 |
| AlphaTec® 58-530B |
| AlphaTec® 58-530W |
| AlphaTec® 58-735 |
| AlphaTec® 79-700 |

***The suggested gloves for use should be confirmed with the glove supplier.***

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

| | |
|---|---|
| **Appearance** | Clear liquid with slight odour; mixes with water. |

| | | | |
|---|---|---|---|
| **Physical state** | Liquid | **Relative density (Water = 1)** | 1.1-1.2 |
| **Odour** | Slight | **Partition coefficient n-octanol / water** | Not Available |
| **Odour threshold** | Not Available | **Auto-ignition temperature (°C)** | Not Applicable |
| **pH (as supplied)** | 7-9 | **Decomposition temperature (°C)** | Not Available |
| **Melting point / freezing point (°C)** | Not Available | **Viscosity (cSt)** | 2000-7000 mPa.s @25C |
| **Initial boiling point and boiling range (°C)** | 100 | **Molecular weight (g/mol)** | Not Applicable |
| **Flash point (°C)** | Not Applicable | **Taste** | Not Available |
| **Evaporation rate** | Not Available | **Explosive properties** | Not Available |
| **Flammability** | Not Applicable | **Oxidising properties** | Not Available |
| **Upper Explosive Limit (%)** | Not Applicable | **Surface Tension (dyn/cm or mN/m)** | Not Available |
| **Lower Explosive Limit (%)** | Not Applicable | **Volatile Component (%vol)** | Not Available |
| **Vapour pressure (kPa)** | Not Available | **Gas group** | Not Available |
| **Solubility in water** | Miscible | **pH as a solution (1%)** | Not Available |
| **Vapour density (Air = 1)** | Not Available | **VOC g/L** | Not Available |
| **Heat of Combustion (kJ/g)** | Not Available | **Ignition Distance (cm)** | Not Available |
| **Flame Height (cm)** | Not Available | **Flame Duration (s)** | Not Available |
| **Enclosed Space Ignition Time Equivalent (s/m3)** | Not Available | **Enclosed Space Ignition Deflagration Density (g/m3)** | Not Available |

## SECTION 10 Stability and reactivity

| | |
|---|---|
| **Reactivity** | See section 7 |
| **Chemical stability** | - Unstable in the presence of incompatible materials.<br>- Product is considered stable.<br>- Hazardous polymerisation will not occur. |
| **Possibility of hazardous reactions** | See section 7 |
| **Conditions to avoid** | See section 7 |
| **Incompatible materials** | See section 7 |
| **Hazardous decomposition products** | See section 5 |

## SECTION 11 Toxicological information

### Information on toxicological effects

**Continued...**

| | |
|---|---|
| **a) Acute Toxicity** | Based on available data, the classification criteria are not met. |
| **b) Skin Irritation/Corrosion** | Based on available data, the classification criteria are not met. |
| **c) Serious Eye Damage/Irritation** | Based on available data, the classification criteria are not met. |
| **d) Respiratory or Skin sensitisation** | Based on available data, the classification criteria are not met. |
| **e) Mutagenicity** | Based on available data, the classification criteria are not met. |
| **f) Carcinogenicity** | Based on available data, the classification criteria are not met. |
| **g) Reproductivity** | Based on available data, the classification criteria are not met. |
| **h) STOT - Single Exposure** | Based on available data, the classification criteria are not met. |
| **i) STOT - Repeated Exposure** | Based on available data, the classification criteria are not met. |
| **j) Aspiration Hazard** | Based on available data, the classification criteria are not met. |

| | |
|---|---|
| **Inhaled** | The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. |
| **Ingestion** | The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. |
| **Skin Contact** | The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. |
| **Eye** | Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). |
| **Chronic** | On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.<br>The synthetic, amorphous silicas are believed to represent a very greatly reduced silicosis hazard compared to crystalline silicas and are considered to be nuisance dusts.<br>When heated to high temperature and a long time, amorphous silica can produce crystalline silica on cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling pulmonary fibrosis that may take years to develop. Discrepancies between various studies showing that fibrosis associated with chronic exposure to amorphous silica and those that do not may be explained by assuming that diatomaceous earth (a non-synthetic silica commonly used in industry) is either weakly fibrogenic or nonfibrogenic and that fibrosis is due to contamination by crystalline silica content<br>Repeated exposure to synthetic amorphous silicas may produce skin dryness and cracking.<br>Available data confirm the absence of significant toxicity by oral and dermal routes of exposure.<br>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted in a number of species, at airborne concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m3. Differences in values may be due to particle size, and therefore the number of particles administered per unit dose. Generally, as particle size diminishes so does the NOAEL/ LOAEL. Exposure produced transient increases in lung inflammation, markers of cell injury and lung collagen content. There was no evidence of interstitial pulmonary fibrosis. |

| | | |
|---|---|---|
| **ACTFLEX DENSIFIER** | **TOXICITY** | **IRRITATION** |
| | Not Available | Not Available |
| **silica amorphous** | **TOXICITY** | **IRRITATION** |
| | dermal (rat) LD50: >2000 mg/kg[1] | Eye (Rodent - rabbit): 25mg/24H - Mild |
| | Inhalation (Rat) LC50: >0.09<0.84 mg/l4h[1] | Eye: no adverse effect observed (not irritating)[1] |
| | Oral (Rat) LD50: >1000 mg/kg[1] | Skin: no adverse effect observed (not irritating)[1] |

| | |
|---|---|
| ***Legend:*** | ***1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*** |

| | |
|---|---|
| **ACTFLEX DENSIFIER** | No significant acute toxicological data identified in literature search. |
| **SILICA AMORPHOUS** | Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS] |
| **ACTFLEX DENSIFIER & SILICA AMORPHOUS** | For silica amorphous:<br>Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.<br>In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.<br>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.<br>After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.<br>Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.<br>Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. |

**Continued...**

Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.
Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m3. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL.
Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.
For Synthetic Amorphous Silica (SAS)
Repeated dose toxicity
Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet.
Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) =1.3 mg/m3 based on mild reversible effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m3 based on reversible effects in the lungs and effects in the nasal cavity.
For silane treated synthetic amorphous silica:
Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested.
There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.
The substance is classified by IARC as Group 3:
**NOT** classifiable as to its carcinogenicity to humans.
Evidence of carcinogenicity may be inadequate or limited in animal testing.

| | | | |
|---|---|---|---|
| **Acute Toxicity** | ✗ | **Carcinogenicity** | ✗ |
| **Skin Irritation/Corrosion** | ✗ | **Reproductivity** | ✗ |
| **Serious Eye Damage/Irritation** | ✗ | **STOT - Single Exposure** | ✗ |
| **Respiratory or Skin sensitisation** | ✗ | **STOT - Repeated Exposure** | ✗ |
| **Mutagenicity** | ✗ | **Aspiration Hazard** | ✗ |

***Legend:*** ✗ ***– Data either not available or does not fill the criteria for classification***
✓ ***– Data available to make classification***

## SECTION 12 Ecological information

### Toxicity

**ACTFLEX DENSIFIER**

| Endpoint | Test Duration (hr) | Species | Value | Source |
|---|---|---|---|---|
| Not Available | Not Available | Not Available | Not Available | Not Available |

**silica amorphous**

| Endpoint | Test Duration (hr) | Species | Value | Source |
|---|---|---|---|---|
| EC50 | 72h | Algae or other aquatic plants | 14.1mg/l | 2 |
| EC50 | 48h | Crustacea | >86mg/l | 2 |
| EC50 | 96h | Algae or other aquatic plants | 217.576mg/l | 2 |
| EC0(ECx) | 24h | Crustacea | >=10000mg/l | 1 |
| LC50 | 96h | Fish | 1033.016mg/l | 2 |

***Legend:*** ***Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data***

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.
Aquatic Fate: Due to its insolubility in water there is a separation at every filtration and sedimentation process. On a global scale, the level of man-made synthetic amorphous silicas (SAS) represents up to 2.4% of the dissolved silica naturally present in the aquatic environment and untreated SAS have a relatively low water solubility and an extremely low vapour pressure. Biodegradability in sewage treatment plants or in surface water is not applicable to inorganic substances like SAS.
Terrestrial Fate: Crystalline and/or amorphous silicas are common on the earth in soils and sediments, and in living organisms (e.g. diatoms), but only the dissolved form is bioavailable. On the basis of these properties it is expected that SAS released into the environment will be distributed mainly into soil/sediment. Surface treated silica will be wetted then adsorbed onto soils and sediments.
Atmospheric Fate: SAS is not expected to be distributed into the air if released.
Ecotoxicity: SAS is not toxic to environmental organisms (apart from physical desiccation in insects). SAS presents a low risk for adverse effects to the environment.
For Silica:
Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).
Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates. Once released into the environment, no distinction can be made between the initial forms of silica.
Aquatic Fate: At normal environmental pH, dissolved silica exists exclusively as monosilicic acid. At pH 9.4, amorphous silica is highly soluble in water. Crystalline silica, in the form of quartz, has low solubility in water. Silicic acid plays an important role in the biological/geological/chemical cycle of silicon, especially in the ocean. Marine organisms such as diatoms, silicoflagellates and radiolarians use silicic acid in their skeletal structures and their skeletal remains leave silica in sea sediment
Ecotoxicity: Silicon is important to plant and animal life and is practically non-toxic to fish including zebrafish, and Daphnia magna water fleas.

**DO NOT** discharge into sewer or waterways.

### Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|---|---|
| silica amorphous | LOW | LOW |

### Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|---|
| silica amorphous | LOW (LogKOW = 0.5294) |

**Continued...**

**Mobility in soil**

| Ingredient | Mobility |
|---|---|
| silica amorphous | LOW (Log KOC = 23.74) |

## SECTION 13 Disposal considerations

**Waste treatment methods**

| | |
|---|---|
| **Product / Packaging disposal** | ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains.<br>▸ It may be necessary to collect all wash water for treatment before disposal.<br>▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.<br>▸ Where in doubt contact the responsible authority.<br>▸ Recycle wherever possible.<br>▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.<br>▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).<br>▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |

## SECTION 14 Transport information

**Labels Required**

| | |
|---|---|
| **Marine Pollutant** | NO |
| **HAZCHEM** | Not Applicable |

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**14.7. Maritime transport in bulk according to IMO instruments**

**14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

| Product name | Group |
|---|---|
| silica amorphous | Not Applicable |

**14.7.3. Transport in bulk in accordance with the IGC Code**

| Product name | Ship Type |
|---|---|
| silica amorphous | Not Applicable |

## SECTION 15 Regulatory information

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

**silica amorphous is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**Additional Regulatory Information**

Not Applicable

**National Inventory Status**

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | Yes |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | All chemical substances in this product have been designated as TSCA Inventory 'Active' |
| Taiwan - TCSI | Yes |

**Continued...**

| National Inventory | Status |
|---|---|
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| UAE - Control List (Banned/Restricted Substances) | No (silica amorphous) |
| ***Legend:*** | ***Yes = All CAS declared ingredients are on the inventory***<br>***No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*** |

## SECTION 16 Other information

| | |
|---|---|
| **Revision Date** | 18/03/2026 |
| **Initial Date** | 12/03/2026 |

### SDS Version Summary

| Version | Date of Update | Sections Updated |
|---|---|---|
| 2.1 | 12/03/2026 | Physical and chemical properties - Appearance, Disposal considerations - Disposal, Ecological Information - Environmental, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire incompatibility) |
| 3.1 | 18/03/2026 | Physical and chemical properties - Appearance, Composition / information on ingredients - Ingredients |

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

- PC—TWA: Permissible Concentration-Time Weighted Average
- PC—STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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**end of SDS**