ACTFLEX ER300.



Technical Data Sheet | **Two-Component Low-Viscosity Structural Epoxy Injection Resin** | **Issue date: 25 August 2026**

Description

ACTFLEX ER300 is a two-component, solvent-free epoxy injection resin for restoring structural continuity to cracked reinforced concrete. Its low viscosity is the working property: injected under pressure through mechanical packers, the resin travels the full depth of the crack path by capillary and pressure flow rather than sitting at the surface.

It cures without shrinkage, which is what allows the repair to be structural. A resin that shrank on cure would pull away from the crack faces and leave a debonded plane exactly where the load needs to transfer; because ER300 does not, the cured resin welds the two faces into a continuous section and the crack ceases to be the weak plane in the element. The cured matrix is rigid and develops compressive, tensile and flexural strengths above those of the surrounding concrete, so failure under load occurs in the parent material rather than at the repair. Filling the crack completely also closes the ingress path for moisture, chlorides and carbon dioxide that would otherwise reach and corrode the embedded reinforcement.

Advantages

- Structural-grade repair — compressive, tensile and flexural strengths exceed those of the surrounding concrete.
- Restores the load path through the section rather than sealing the crack at the surface.
- Low viscosity — penetrates the full depth of fine to medium cracks under pressure.
- Zero shrinkage on cure — the crack stays filled and the bond stays intact.
- Solvent-free with no volatile solvents.
- Bonds to dry and slightly damp substrates.
- Seals against moisture, chloride and carbonation ingress, protecting embedded reinforcement from corrosion.
- Machine-injected through the FORSPEC INJEXA SWDM 2500 — metered and mixed at the nozzle for continuous controlled delivery.
- Suited to external steel plate bonding and structural strengthening.
- Re-bonds delaminated concrete surfaces and detached floor toppings.
- Long pot life for a structural injection epoxy, supporting sustained machine runs.

Uses and Approved Basis

- Structural crack injection — sealing and restoring the structural integrity of fine to medium cracks in reinforced concrete.
- Restoration of load-bearing capacity where cracks compromise the structural performance of slabs, beams and columns.
- External steel plate bonding for structural strengthening.
- Floor lifting and delamination repair — re-bonding lifted concrete surfaces and detached floor toppings.
- Sealing cracks to prevent ingress of moisture, chlorides and other corrosive agents and protect embedded reinforcement.
- Bridges, tunnels and civil infrastructure in high-load, high-stress environments.
- Industrial flooring and warehouse slabs, injecting cracks in high-traffic areas to arrest progression of damage.
- Precast, tilt-up and in-situ concrete elements requiring structural crack rectification.

Approved basis: ACTFLEX ER300 is a structural repair material. Its performance values are stated against the ASTM test methods in Technical Data. No Australian Standard classifies an epoxy injection resin of this type. The structural adequacy of any injection repair, the crack rectification design and the decision to reinstate load capacity by injection are the responsibility of the project engineer. Consult a FORSPEC representative for system selection on structural cracks.

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System Components

ACTFLEX ER300 is applied as part of a complete FORSPEC crack rectification system. Approved system components:

- Injection equipment — the FORSPEC INJEXA SWDM 2500 dual-feed injection machine, with mechanical packers, high-pressure hose and static mixing nozzle.
- Surface sealing — PROBOND 1100, applied over the crack line to contain the resin during injection on wider or leaking cracks.
- Active water ingress — ACTFLEX HYDROPLUG to stop flowing water, or ACTFLEX PU200 hydrophobic injection resin where the crack itself is carrying water. ACTFLEX ER300 is never injected into an active leak.
- Fine hairline cracks — CRACKLOCK E400L, the ultra-low-viscosity injection epoxy for cracks finer than the ER300 range.
- Packer hole reinstatement — non-shrink grout or epoxy mortar after packer removal.
- Concrete reinstatement — FORSPEC concrete repair system such as FORBUILD 100 or FORCRETE 100 where spalled or defective concrete adjoins the crack.
- Clean-up — epoxy thinner or an epoxy-compatible solvent permitted by the Safety Data Sheet.

Use only the components above, applied per their current TDS, to maintain system compliance and warranty eligibility. Substitution of non-FORSPEC components voids system warranty eligibility.

Standards Compliance

No accredited certificate is currently held for ACTFLEX ER300 and no Australian Standard classifies an epoxy injection resin of this type. Performance values are stated against the ASTM test methods under which they were determined.

STANDARD / REQUIREMENT	POSITION	EVIDENCE
ASTM D695 — compressive strength	Greater than 80 MPa	Manufacturer test data *
ASTM D638 — tensile strength	Greater than 25 MPa	Manufacturer test data *
ASTM D790 — flexural strength	Greater than 45 MPa	Manufacturer test data *
Structural adequacy of the repair	Not established by this document. The crack rectification design and the reinstatement of load capacity are the responsibility of the project engineer.	—
VOC content	No accredited VOC certificate currently held. The product is solvent-free and contains no volatile solvents.	—

* Typical characteristic values determined by Forspec R&D on standard production material at 25°C and 50% relative humidity — not to be relied upon for engineering design without written confirmation from FORSPEC Technical Services.

Technical Data

PROPERTY	RESIN (PART A)	HARDENER (PART B)	MIXED
Colour	Transparent	Light yellow, transparent	Light yellow, transparent
Viscosity (cps)	500–1,000	450–650	500–800
Density (g/cm³)	1.11–1.15	0.98–1.02	1.06–1.10
Component weight per set	10 kg	5 kg	15 kg

PROPERTY	VALUE	BASIS
Product type	Two-component, solvent-free, low-viscosity structural epoxy injection resin	—
Mix ratio	Resin : Hardener = 2 : 1 by weight	—
Packaging	15 kg set (steel pail) — Resin 10 kg + Hardener 5 kg	—

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Technical Data (continued)

PROPERTY	VALUE	BASIS
Appearance (mixed)	Transparent to light yellow	Visual
Viscosity (mixed, at 25°C)	500–800 cps	Brookfield
Density (mixed)	1.06–1.10 g/cm³	—
Compressive strength	Greater than 80 MPa	ASTM D695 *
Tensile strength	Greater than 25 MPa	ASTM D638 *
Flexural strength	Greater than 45 MPa	ASTM D790 *
Shrinkage on cure	Nil	*
Crack width range	0.1–1.0 mm	—
Pot life (at 25°C, 50% RH)	Approx. 35 minutes †	*
Gel time (at 100°C)	150–180 seconds	Laboratory reactivity test ‡
Injection pressure — hairline cracks	0.5–1.0 MPa (5–10 bar)	—
Injection pressure — deeper or wider cracks	Up to 2.5 MPa (25 bar)	—
Packer spacing	200–300 mm along the crack	—
Cure before traffic or load (at 25°C, 50% RH)	18 hours †	*
Substrate condition	Dry or slightly damp. Never active running water.	—
Application temperature	10–30°C (ambient and substrate)	—
Shelf life	12 months, unopened, stored as specified	—
SDS	Refer to the current ACTFLEX ER300 Part A and Part B Safety Data Sheets at www.forspec.com.au	—

† Pot life and cure time are interpolated to 25°C and 50% RH from the source characterisation at 20°C. Refer to the Change Register.
‡ Gel time at 100°C is a laboratory reactivity measurement, not a site condition, and is stated at its test temperature.

* Typical characteristic values determined by Forspec R&D on standard production material at 25°C and 50% relative humidity — not to be relied upon for engineering design without written confirmation from FORSPEC Technical Services.

Limitations

- NEVER inject into an active leak or a crack carrying running water. Epoxy will not displace water and will not cure against it. Stop the flow with ACTFLEX HYDROPLUG, or use ACTFLEX PU200 hydrophobic injection resin where the crack itself is carrying water.
- Cracks finer than 0.1 mm are outside the range of this resin — specify CRACKLOCK E400L, the ultra-low-viscosity injection epoxy for fine hairline work.
- Not a flexible repair. The cured resin is rigid and structural — it will not accommodate ongoing movement. Live and moving cracks must be assessed by an engineer and treated as movement joints, not injected.
- Not a movement joint sealant and never injected into a designed movement or expansion joint.
- Structural adequacy is not established by this document. The rectification design and the reinstatement of load capacity are the responsibility of the project engineer.

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Limitations (continued)

- The substrate must be clean, sound and free from contaminants. Injecting into a contaminated or friable crack face will not develop bond.
- Do not premix Part A and Part B when using the dual-feed machine — the INJEXA SWDM 2500 meters and mixes at the nozzle.
- Do not exceed 2.5 MPa (25 bar) injection pressure. Excessive pressure widens the crack, causes blowouts and can damage the element.
- Apply only between 10°C and 30°C (ambient and substrate). Viscosity rises sharply at low temperature and penetration is reduced.
- Do not dilute or thin. Dilution is prohibited unless approved in writing by an authorised FORSPEC representative.
- Avoid traffic and load application during the cure period.
- Hardened epoxy will permanently block the injection machine, hoses and mixing nozzle. Flush immediately after use.
- Use only in a well-ventilated area with the personal protective equipment specified in the Safety Data Sheet.

Crack Preparation and Packer Installation

The injection is only as good as the crack path it can reach. Preparation determines whether the resin travels the full depth of the crack or stops at the first blockage.

- **1. Inspect and mark.**
  Identify every crack to be treated and confirm the width is within the 0.1–1.0 mm range. Mark the length and width along the full run. Cracks below 0.1 mm are outside the range of this resin — specify CRACKLOCK E400L. Cracks showing displacement, or known to be live, require engineering assessment before any injection proceeds.
- **2. Clean the crack.**
  Remove dust, laitance, grease, oil, curing compounds, surface coatings and debris from the crack and the surrounding surface using compressed oil-free air or vacuum. Confirm the crack is dry or at most slightly damp — never running with water.
- **3. Drill and install packers.**
  Drill holes along the crack at 200–300 mm spacing, angled at 45° to 60° so the hole intersects the crack at mid-depth of the element rather than meeting it at the surface. Blow the drill dust clear. Install mechanical packers tightly into the drilled holes and confirm each one is secure before pressure is applied.
- **4. Surface seal where required.**
  On wider cracks, and any crack that will not hold pressure, seal the crack line at the surface with PROBOND 1100 to contain the resin during injection. Allow the surface seal to cure fully before injection commences.
- **5. Stop any active water.**
  Where water is entering through the crack, stop the flow with ACTFLEX HYDROPLUG per its TDS, or specify ACTFLEX PU200 hydrophobic injection resin. Never proceed with ACTFLEX ER300 into a wet, flowing crack.

Injection Equipment

ACTFLEX ER300 is injected using the FORSPEC INJEXA SWDM 2500 dual-feed injection machine.

- Pour the Main Resin (Part A) into the Part A container and the Hardener (Part B) into the Part B container. Fill to the correct ratio per the packaging — Resin 10 kg : Hardener 5 kg.
- DO NOT PREMIX. The INJEXA SWDM 2500 is a dual-feed machine that automatically meters and mixes Part A and Part B at the nozzle through a static mixer.
- Connect the high-pressure hose securely to the lowest injection packer before pressurising.
- Calibrate the pressure to the crack: start at 0.5–1.0 MPa (5–10 bar) for hairline cracks, and increase gradually up to a maximum of 2.5 MPa (25 bar) for deeper or wider cracks.
- Maintain steady pressure throughout. Avoid sudden spikes, which cause blowouts and can widen or damage the crack.
- Confirm the static mixing nozzle is clean and correctly fitted before starting. A partially blocked nozzle delivers unmixed or off-ratio resin.
- Have flushing solvent and a spare mixing nozzle on hand before commencing — the machine cannot be left standing with resin in the lines.

Mixing

ACTFLEX ER300 is supplied as a pre-proportioned 15 kg set at 2 : 1 by weight, Resin to Hardener. Under normal machine injection the components are never hand mixed.

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Mixing (continued)

- Machine injection — load Part A and Part B into their respective containers. The machine meters and mixes at the nozzle. Do not premix, do not decant the two components together, and do not adjust the ratio.
- Hand mixing, where a small quantity is required for a purpose other than machine injection — combine the full contents at exactly 2 : 1 by weight using a calibrated scale. Never estimate by volume; the two components differ in density.
- Where hand mixed, mix mechanically at low speed for 2–3 minutes until completely uniform in colour with no streaking, scraping the sides and base of the vessel.
- Do not whip or aerate. Entrained air reduces the strength of a structural repair.
- Decant the mixed material into a clean vessel and remix briefly before use, so unmixed material from the container wall does not reach the crack.
- Do not split kits or part-mix. Off-ratio epoxy will not develop its stated strengths and may never fully cure.
- Use the mixed material within the pot life. Discard material once the pot life is exceeded — never re-temper with fresh resin or solvent.
- Mixed resin generates heat as it reacts. A full mixed set left in the pail will exotherm rapidly — never leave mixed material standing in bulk.

Injection Procedure

STAGE	REQUIREMENT	CHECK
Start point	Always inject from the lowest packer and progress upwards, so resin fills the crack against gravity and displaces air ahead of it.	Lowest packer connected first
Initial build-up	Begin with slow pumping until resin movement is visible at the next packer or at the surface.	Resin observed at next port
Sequential filling	Once resin appears at the next port, stop pumping, cap the completed packer, move to the next higher packer and repeat.	Each packer capped before moving on
Refusal check	Continue injection at each port until refusal — no further uptake under the set pressure. This confirms full saturation of the crack path.	Refusal reached at every port
Pressure control	Hold steady pressure within the calibrated range. Never exceed 2.5 MPa (25 bar).	Gauge monitored continuously
Leak monitoring	Watch for resin escaping at the surface. If present, reduce pressure and allow the leak to seal before continuing.	No uncontrolled loss of resin
Consumption tracking	Record resin uptake per packer. A port taking far more than its neighbours indicates a void or a lost crack path.	Uptake logged per packer
Working time	Complete each machine run within the pot life. Flush the lines before any extended pause.	No resin standing in the lines

Post-Injection and Finishing

- Curing — allow the resin to cure inside the crack for 18 hours at 25°C and 50% RH before traffic or load is applied.
- Packer removal — after cure, remove all packers. Patch the packer holes with non-shrink grout or epoxy mortar where required.
- Surface finishing — remove excess resin, and any PROBOND 1100 surface seal or ACTFLEX HYDROPLUG plug, by grinding or scraping.
- Final inspection — verify every crack is filled and sealed along its full length. Where structural verification is required, carry out hammer tapping or take core samples through the repaired crack.
- Recording — retain the injection log, resin uptake per packer and inspection results as part of the project quality records.

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Consumption

Consumption is a direct function of the crack volume, plus an allowance for voids, branching and porous zones encountered along the crack path. Demand per linear metre equals crack width in millimetres multiplied by crack depth in millimetres, giving millilitres per metre.

CRACK SIZE (WIDTH × DEPTH)	DEMAND PER LINEAR METRE	METRES PER 15 KG SET
0.2 mm × 150 mm	30 mL *	Approx. 460 m *
0.5 mm × 150 mm	75 mL *	Approx. 185 m *
0.5 mm × 250 mm	125 mL *	Approx. 110 m *
1.0 mm × 150 mm	150 mL *	Approx. 92 m *
1.0 mm × 250 mm	250 mL *	Approx. 55 m *

Basis: a 15 kg set at a mixed density of 1.08 g/cm³ yields approximately 13.9 litres. Metres per set = 13,900 mL ÷ demand per metre. Figures are theoretical crack volume only.

Actual consumption is routinely higher than the theoretical crack volume — voids, honeycombing, branching cracks and porous zones absorb resin without contributing to the visible crack. Confirm consumption by trial injection on the first section and record actual uptake per packer. Allow additionally for machine priming, static mixer waste and line flushing.

* Typical R&D characteristic values, not for engineering design without written FORSPEC confirmation.

Drying, Curing and Testing Times

All times below are measured at 25°C and 50% RH and run from completion of injection at the packer concerned.

STAGE (AT 25°C, 50% RH)	TIME
Pot life	Approx. 35 minutes
Initial set within the crack	6–8 hours
Cure before traffic or load application	18 hours
Packer removal	After 18 hours
Grinding, scraping and surface finishing	After 18 hours
Full cure and full mechanical strength	7 days
Structural verification — hammer tap or core sample	After full cure
Gel time (laboratory reactivity, at 100°C)	150–180 seconds

Low temperature extends all times substantially and raises viscosity, reducing penetration into fine cracks. Elevated temperature shortens pot life sharply — in hot conditions reduce batch size, work faster and flush the machine more frequently.

Clean Up

Flush both the Part A and Part B lines immediately after use with epoxy thinner or an epoxy-compatible solvent permitted by the Safety Data Sheet. Clean the static mixing nozzle, hoses and packer fittings before the resin cures. Hardened epoxy will permanently block the injection machine and the mixing nozzle, and cannot be removed.

Remove uncured resin from tools, packers and adjacent surfaces with epoxy thinner while still wet. Once cured, ACTFLEX ER300 can only be removed mechanically by grinding or scraping.

Follow the OH&S requirements of the Safety Data Sheet when handling solvents, including ventilation, ignition-source control and skin protection. No product, solvent or cleaning residue may be discharged to sewers, stormwater or waterways. Do not allow wash water from cleaning equipment to enter drains.

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Container and Waste Disposal

Do not reuse containers. Allow residual mixed resin to cure fully in the container before disposal, in a well-ventilated area away from ignition sources. Mixed resin exotherms as it cures — do not seal or stopper a container of curing resin, and do not cure large quantities in bulk.

Dispose of cured product, contaminated solvent, static mixers, packers and empty containers in accordance with the Safety Data Sheet, the NSW Protection of the Environment Operations Act 1997 and all applicable local authority requirements. Uncured resin, uncured hardener and used solvent are regulated waste and must be disposed of through a licensed waste contractor. Do not seal or stopper drums being decontaminated, as gas generated during decontamination may pressurise the container. Never discharge to sewer, stormwater, soil or waterways.

Quality Records

Record and retain the following as part of the project quality assurance records and as a condition of warranty eligibility:

- Batch numbers of all FORSPEC products used — membrane, primer, sealants and tapes. Batch numbers are printed on the container and provide full manufacturing traceability.
- Substrate type, preparation method and substrate moisture readings with the test method used.
- Primer system applied, date and time primed, and date and time overcoated.
- Ambient and substrate temperature and relative humidity at each stage of application.
- Wet film thickness readings taken during each coat, and the areas they represent.
- Application dates, number of coats and actual coverage achieved per coat.
- Crack, junction and penetration details completed prior to the field membrane.
- Crack register — location, length, width and depth of every crack injected.
- Packer spacing, drilling angle and number of packers installed per crack.
- Injection pressure used, and resin uptake recorded per packer.
- Confirmation that refusal was reached at every port.
- Batch numbers of Part A and Part B, and the number of sets consumed.
- Any surface sealing with PROBOND 1100, and any water stopping with ACTFLEX HYDROPLUG or ACTFLEX PU200, carried out before injection.
- Post-injection inspection results, including hammer tapping or core sampling where structural verification was required.
- Engineering approval reference for the crack rectification design.
- Name and licence details of the applicator, and sign-off of each hold point.

Storage

Store both components in original unopened containers in a cool, dry, well-ventilated area between 10°C and 25°C, out of direct sunlight and away from ignition sources, heat and oxidising agents. Keep containers tightly sealed — hardener absorbs moisture and carbon dioxide from the air, which will impair cure.

Shelf life is 12 months from the date of manufacture in unopened containers stored as specified. Store away from food, drink and animal feedstuffs. Stock rotate on a first-in, first-out basis and do not use product beyond its shelf life. Do not store partly used containers of mixed material under any circumstances.

Safety Precautions and First Aid

ACTFLEX ER300 is classified per its current Safety Data Sheet. Read the Safety Data Sheet in full before use — it is available at www.forspec.com.au and governs in the event of any inconsistency with this document. This is a two-component epoxy system. Part A resin and Part B hardener are both hazardous. Epoxy resins cause skin and eye irritation and are recognised skin sensitisers — repeated or prolonged contact can produce allergic dermatitis that permanently prevents further work with epoxies. The hardener is corrosive and can cause burns.

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Safety Precautions and First Aid (continued)

Handling

Wear chemical-resistant gloves, safety goggles or a face shield, and protective clothing covering the arms. Change gloves regularly — epoxy permeates disposable nitrile over time. Use only in a well-ventilated area, and wear the respiratory protection specified in the Safety Data Sheet where ventilation is limited. Keep all sources of ignition away. Injection work delivers material under pressure: never point a pressurised hose or packer fitting at any person, depressurise before disconnecting, and be aware that high-pressure injection injury is a surgical emergency requiring immediate hospital treatment even where the entry wound appears trivial. Do not eat, drink or smoke while handling. Change soiled work clothing immediately and wash hands thoroughly before breaks and after finishing work.

First aid

- Eyes — rinse cautiously with plenty of water for at least 15 minutes, holding the eyelids apart. Remove contact lenses if present and easy to do. Seek immediate medical attention.
- Skin — remove contaminated clothing and wash the affected area thoroughly with soap and water. Do not use solvents on skin. Seek medical attention for any burn, persistent irritation or rash, as epoxy sensitisation can develop.
- High-pressure injection injury — seek immediate hospital treatment and advise the treating clinician that the injury is a high-pressure injection of epoxy resin. Do not wait for symptoms to develop.
- Inhaled — remove the person to fresh air and keep at rest in a position comfortable for breathing. Seek immediate medical attention if breathing is difficult.
- Swallowed — do NOT induce vomiting. Rinse the mouth with water. Seek immediate medical attention.
- Spillage — eliminate ignition sources, ventilate, contain with inert absorbent material and collect into a sealed container for licensed disposal. Do not allow entry to drains or waterways.

POISONS INFORMATION CENTRE: 13 11 26 (Australia-wide, 24 hours)

Keep Out of Reach of Children

In an emergency call 000.

Warranty

Standard Product and Performance Warranty: Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) warrants that ACTFLEX ER300 will be free from manufacturing defects and will not fail under normal usage for a period of ten (10) years from the date of purchase, when installed and used strictly in accordance with this Technical Data Sheet and Forspec's written instructions. This warranty covers the supply of the product only; it does not cover installation, application or workmanship. Remedies are limited, at Forspec's discretion, to replacement of the defective product (or defective portion) or a refund of the purchase price. The full terms, conditions and exclusions are set out in the Forspec Standard Product and Performance Warranty, available at www.forspec.com.au — key conditions include application by a suitably qualified and, where required by law, licensed applicator; use within shelf life; and installation as part of a Forspec approved system without non-approved third-party products.

Project and system warranties: extended project-specific warranties are available at the request of the applicator and must be applied for using the Forspec Warranty Request Form prior to commencement of works. Issue is subject to Forspec approval and is conditional on the use of the complete specified FORSPEC system, application in strict accordance with the current TDS by suitably qualified applicators, and completion of the project quality records described above. The warranty period and terms are as stated in the issued warranty certificate.

Claims: notify Forspec in writing within thirty (30) days of discovery of the alleged defect and within the warranty period, by post to 22/872 Canterbury Road, Roselands NSW 2196 or by email to info@forspec.com.au, including proof of purchase, installation details (date, location, installer), a description of the defect with supporting evidence, and your contact details. Forspec may inspect the site, perform testing and collect samples before determining a claim.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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Data Sheet Currency

This Technical Data Sheet is valid for three (3) years from the issue date shown above, unless superseded earlier. It supersedes all previous versions. It is the responsibility of the customer and the applicator to confirm that this document and the corresponding Safety Data Sheet are the current versions, available at www.forspec.com.au.

Conditions of Use, Product Disclaimer, and Statement of Responsibility

1. Accuracy of information. The information in this document is provided in good faith by Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) ('Forspec Protective Coatings') and is, to the best of its knowledge, true and accurate at the date of issue. Forspec Protective Coatings reserves the right to amend this document without notice as part of its continuous product development.

2. Suitability and user responsibility. Substrates, site conditions, workmanship and conditions of use are beyond Forspec Protective Coatings' control. No representation or warranty is made as to the suitability of the product for any particular application. The user must determine the suitability of the product for the intended use by their own assessment and, where appropriate, testing prior to application.

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4. Compliant use and application. The product must be used strictly in accordance with this document, the relevant Australian Standards, the National Construction Code and all applicable laws and regulations, and must be applied by suitably qualified personnel.

5. Statutory guarantees. Nothing in this document excludes, restricts or modifies any consumer guarantee, right or remedy conferred by the Australian Consumer Law (Schedule 2 of the Competition and Consumer Act 2010 (Cth)) or any other statutory right that cannot lawfully be excluded.

6. Limitation of liability. To the fullest extent permitted by law: (a) all other warranties, conditions and representations, express or implied, are excluded; (b) the total liability of Forspec Protective Coatings for any claim arising out of or in connection with the supply or use of the product is limited, at its election, to the replacement of the product, the supply of an equivalent product, or the refund of the purchase price paid; and (c) Forspec Protective Coatings will not be liable for any indirect, special or consequential loss, including loss of profits, arising from the use of, or inability to use, the product.

7. Advice and recommendations. Any advice, recommendation, information or assistance provided by Forspec Protective Coatings, whether verbal or written, is given in good faith but without liability beyond that stated in clause 6.

8. Governing law. This document, and any claim arising out of or in connection with the supply or use of the product, is governed by and interpreted in accordance with the laws of New South Wales, Australia. Any disputes arising from or relating to this document or the product are subject to the exclusive jurisdiction of the Courts of New South Wales, consistent with the Forspec Standard Product and Performance Warranty.



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