FORSPEC PROTECTIVE COATINGS

ACTFLEX SAR.



Technical Data Sheet | Self-Adhesive FIBRE-Reinforced Butyl Rubber Sheet Waterproofing Membrane | Issue date: 25 August 2026

Description

ACTFLEX SAR is a self-adhesive butyl rubber sheet waterproofing membrane built from a high-tack butyl base laminated to a non-woven fabric facing. It is laid cold and seals on contact — the butyl is permanently tacky rather than curing, so the bond forms under roller pressure at the moment of placement and there is no cure period at all.

Butyl is what gives the sheet its unusually wide substrate range. It is a pressure-sensitive adhesive rather than a chemically reactive one, so it develops bond by wetting out against a surface under pressure instead of relying on the substrate to be porous or chemically receptive — which is why it takes to metals, glazed surfaces, marble, granite, plastics and PVC as readily as to concrete. The butyl body remains permanently elastic and does not cure or embrittle, absorbing vibration and substrate movement through the life of the installation, while the non-woven facing gives the upper surface a mechanical key for tile adhesives, screeds and toppings.

Advantages

- Self-adhesive cold-lay — no torching, no heat welding, no specialist tools.
- Instant seal on application with no cure period to programme around.
- Consistent factory-controlled thickness across the whole area — no film build variation.
- The widest approved substrate range in the FORSPEC membrane range, including metals, glazed surfaces, stone, plastics and existing epoxy coatings.
- High resistance to vibration, substrate movement and flexing.
- Strong tear and rupture resistance.
- Solvent-free formulation — no hazardous solvent fumes, suited to occupied and enclosed buildings.
- Low odour, allowing work to proceed alongside other trades.
- Accepts direct tiling, screeds and toppings.
- Compatible with cement-based tile adhesives and screeds.
- Integrates with the FORSPEC liquid membrane range in hybrid detailing systems.

Uses and Approved Basis

- Internal wet areas — bathrooms, laundries, ensuites and tiled floors, floors and walls.
- External areas — balconies, decks, podiums and terraces, floors, walls and upstands.
- Wall and upstand waterproofing, and floor-to-wall transitions.
- Waterproofing to metal, glazed, stone and plastic substrates where liquid membranes are unsuitable.
- Overcoating sound existing epoxy coatings.
- Hybrid systems in combination with the FORSPEC liquid membrane range.
- Multi-layered high-performance systems alongside compatible FORSPEC sheet and liquid membranes.
- Commercial, industrial and residential waterproofing projects.

Approved basis: ACTFLEX SAR is designed and manufactured to comply with AS/NZS 4858 and AS 4654.1 as a Class III high-extensibility membrane, with verification testing in progress. It is installed as part of a complete FORSPEC waterproofing system in accordance with AS 3740:2021 for internal wet areas and AS 4654.2 for external above-ground work. Where a project specification requires a certified classification to be cited, confirm the current certification status with FORSPEC Technical Services.

System Components

ACTFLEX SAR is applied as part of a complete FORSPEC waterproofing system. Approved system components:

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System Components (continued)

- Primers — ACTFLEX EP250 (porous, absorbent or damp substrates; two coats where moisture exceeds the thresholds in Priming); ACTFLEX 500 NP PRIMER (non-porous and non-absorbent substrates including metals, glazed surfaces and rigid plastics).
- Substrate reinstatement — PROBOND 1100 for filling voids, holes and pitted sections; FORSPEC concrete repair system such as FORBUILD 100 or FORCRETE 100 for spalled and defective concrete.
- Hybrid detailing — the FORSPEC liquid membrane range, applied to detail junctions, penetrations and terminations in combination with the sheet.
- Joint sealant — ACTFLEX MS PRO for crack reglets, movement joints and terminations.
- Tile fixing — ACTFLEX BIOSET, or a compatible cement-based tile adhesive.
- Screeding — FORSPEC SCREEDX engineered screed; FORCEM SCREED BINDER.

Use only the components above, applied per their current TDS, to maintain system compliance and warranty eligibility. Substitution of non-FORSPEC components voids system warranty eligibility.

Standards Compliance

STANDARD	TITLE	POSITION	EVIDENCE
AS/NZS 4858:2004 (R2020)	Wet area membranes	Designed and manufactured to comply as a Class III high-extensibility membrane. Verification testing in progress.	Forspec R&D *
AS 3740:2021	Waterproofing of domestic wet areas	Suitable for wet area waterproofing when installed as part of a complete FORSPEC system in accordance with this standard.	Forspec R&D *
AS 4654.1-2012	Waterproofing membranes for external above-ground use — Part 1: Materials	Designed and manufactured to comply as a Class III membrane. Verification testing in progress.	Forspec R&D *
AS 4654.2-2012	Waterproofing membranes for external above-ground use — Part 2: Design and installation	Systems to be designed and installed in accordance with this standard.	—
AS 3958:2023	Installation of ceramic and stone tiles	Tiling to the membrane, or to a screed over the membrane, in accordance with this standard.	—
Volatile organic compounds	VOC content	Solvent-free formulation containing no volatile organic solvents.	Forspec R&D *
AS/NZS 4020	Products in contact with drinking water	Potable-water contact requires written confirmation from FORSPEC Technical Services.	—

* Indicative design characteristics established by Forspec R&D on standard production material. These are general guide values, not accredited laboratory test results, and are not to be relied upon for engineering design without written confirmation from FORSPEC Technical Services.

Approved Substrates

Priming is mandatory on all substrates. Refer to Priming for primer selection.

SUBSTRATE	REQUIREMENT
Concrete	Cured minimum 28 days. Clean, sound, smooth and dry. Primed with ACTFLEX EP250.
Cement render and sand/cement screed	Cured minimum 7 days. Sound and non-friable. Primed with ACTFLEX EP250.
Compressed fibre cement sheeting	Fixed and jointed to the manufacturer's specification. Primed.
Timber sheeting and structural plywood	Structurally fixed, rigid and dimensionally stable. Primed.

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Approved Substrates (continued)

SUBSTRATE	REQUIREMENT
Metals — galvanised iron, zincalume, stainless steel, copper, aluminium	Clean, dry and free of oil, oxide and mill scale. Primed with ACTFLEX 500 NP PRIMER.
Glazed surfaces, marble, granite and ceramics	Clean, sound and suitably prepared. Primed with ACTFLEX 500 NP PRIMER.
Soft and rigid plastics, PVC and DPC films	Clean and suitably prepared. Primed with ACTFLEX 500 NP PRIMER. Adhesion test area required.
Existing epoxy coatings	Sound, well adhered and abraded to an open profile. Primed with ACTFLEX 500 NP PRIMER. Adhesion test area required.
Damp substrates	NOT APPROVED. All substrates must be dry at the time of application — the membrane is self-adhesive and a damp surface will not develop bond.
Particleboard, chipboard and platform flooring	NOT APPROVED — replace with wet-area-grade compressed fibre cement or structural plywood.

For advice on substrate suitability outside this list, contact FORSPEC Technical Services.

Technical Data

PROPERTY	VALUE	BASIS
Product type	Self-adhesive, fibre-reinforced butyl rubber sheet waterproofing membrane	—
Construction	High-tack butyl rubber base laminated to a non-woven fabric facing, with a release liner to the butyl face	—
Colour	Grey butyl rubber backing with non-woven fabric facing	—
Nominal thickness	1.5 mm	*
Roll size	1 m × 10 m — 10 m^2 gross per roll †	—
Packaging	Rolls packed in cartons	—
Membrane classification	Class III (high extensibility) — designed to conform	*
Tensile strength	≥ 2.0 MPa	*
Elongation at break	≥ 300%	*
Tear resistance	≥ 20 kN/m	*
Peel adhesion to primed concrete	≥ 1.5 N/mm	*
Water vapour transmission	≤ 1.0 g/m^2/24 h	*
Vibration, movement and flex resistance	High — designed to accommodate substrate movement and vibration	*
Tear and rupture resistance	High	*
Service temperature range	−20°C to +80°C	*
Application temperature	10°C to 35°C (ambient and substrate)	*
Application method	Self-adhesive cold-lay — peel the release liner and roll down	—
Bond development	Instant seal on application; no cure period	—

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Technical Data (continued)

PROPERTY	VALUE	BASIS
Solvent content	Solvent-free — contains no volatile solvents	*
Odour	Low odour	—
Substrate condition at application	Dry. Damp substrates are not approved.	—
Priming	Mandatory on all substrates — refer to Priming	—
Compatibility	Cement-based tile adhesives, screeds and toppings	*
Shelf life	24 months, stored as specified	*
SDS	Refer to the current ACTFLEX SAR Safety Data Sheet at www.forspec.com.au	—

† ACTFLEX SAR is also supplied in a 500 mm width. Confirm available widths against the current pack schedule before ordering.

* Indicative design characteristics established by Forspec R&D on standard production material. These are general guide values, not accredited laboratory test results, and are not to be relied upon for engineering design without written confirmation from FORSPEC Technical Services.

Limitations

- Priming is mandatory on all substrates without exception. ACTFLEX SAR is never laid onto an unprimed surface.
- Substrates must be dry. Damp, wet or green substrates are not approved — a self-adhesive membrane will not develop bond to a damp surface.
- Verification testing to AS/NZS 4858 and AS 4654.1 is in progress. Where a project specification requires a certified classification to be cited, confirm the current certification status with FORSPEC Technical Services before specifying.
- Not approved over particleboard, chipboard or platform flooring.
- Not a wearing surface. The membrane is always covered by tiles, screed, topping or an approved finish.
- Not UV stable for permanent exposure. Cover the membrane within the shortest practicable period after installation.
- Not for permanent immersion — swimming pools, tanks, ponds and water-retaining structures are not approved without written FORSPEC confirmation.
- Adhesion test areas are required on plastics, PVC, DPC films and existing epoxy coatings before general application.
- Do not stretch the sheet during installation. A stretched sheet will recover and lift at laps and terminations.
- Do not lay over sharp protruding objects, loose material or unfilled voids — puncture and bridging will follow.
- Trapped air and creases are defects, not cosmetic issues. Every square metre must be rolled down to full contact.
- Do not apply where the substrate is subject to structural movement beyond the membrane's capability without a project-specific FORSPEC-approved detail.
- No AS/NZS 4020 certification is held. Potable-water contact requires written confirmation from FORSPEC Technical Services.

Surface Preparation

- Substrate acceptance — all surfaces must be clean, sound, smooth, dry and free from loose material, dirt, dust, oil, grease, wax residues, laitance, curing compounds, release agents, existing coatings, moss, algae and sharp protruding objects. Installation constitutes acceptance of the substrate.
- Mechanical preparation — remove structurally unsound layers and surface contaminants by grinding, abrasive blasting or an equivalent method.
- Voids and defects — fill and level all voids, holes, pitted sections and non-structural cracks using PROBOND 1100 or the FORSPEC concrete repair range, and allow to cure before priming. A self-adhesive sheet bridges a void rather than filling it, and an unsupported bridge is a failure point.
- Curing — concrete cured a minimum of 28 days; cement render and sand/cement screeds cured a minimum of 7 days.
- Smoothness — the substrate must be smooth. Ridges, fins and trowel marks telegraph through the sheet and prevent full contact.
- Falls — verify falls before waterproofing. Internal wet areas: minimum 1:80 and maximum 1:50 to the floor waste, per AS 3740:2021 and NCC Housing Provisions 10.2.12. External areas: minimum 1:100 per AS 4654.2.
- Substrate moisture — confirm the substrate is dry. Where the reading exceeds 80% RH (ASTM F2170), 15 g/m²/24 h (ASTM F1869) or 4.5% on a non-destructive moisture meter, apply ACTFLEX EP250 at a minimum of two coats.

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Surface Preparation (continued)

- Fitness for purpose — all surfaces must be constructed and fit for purpose in line with manufacturer recommendations and the relevant building standards in force at the time of application.
- Final clean — vacuum clean immediately before priming. Dust is the most common cause of adhesion failure on a self-adhesive membrane.

Crack Treatment

Every crack is assessed and treated before the sheet is laid. A sheet membrane laid over an untreated crack transfers the defect straight through to the finish.

- Hairline and fine non-structural cracks — confirm the crack is static, clean the crack line and prime across it before laying.
- Non-structural cracks with an open profile — fill and level with PROBOND 1100 or the FORSPEC concrete repair range and allow to cure before priming.
- Structural and live cracks — rectify with PROBOND 1100, CRACK PRO 1200PS or CRACKLOCK E400L before any waterproofing proceeds, selected to suit the crack width and orientation.
- Movement joints — never laid across with continuous sheet. Detail separately with ACTFLEX MS PRO over a bond breaker and terminate the membrane each side of the joint.
- Allow all crack repairs to cure fully, then abrade and clean the repair before priming across it.

Priming

ACTFLEX SAR is applied onto a primed surface in every case. Priming is mandatory on all substrates, including non-porous surfaces — the primer establishes the consistent, contaminant-free face on which the self-adhesive bond depends.

SUBSTRATE CONDITION	PRIMER	APPLICATION
Porous, absorbent or damp-prone substrates — concrete, render, screed, fibre cement, plywood	ACTFLEX EP250	Apply by brush or roller. Where substrate moisture exceeds 80% RH (ASTM F2170), 15 g/m²/24 h (ASTM F1869) or 4.5% on a non-destructive moisture meter, apply a minimum of two coats.
Non-porous and non-absorbent substrates — metals, glazed surfaces, stone, rigid plastics, existing epoxy coatings	ACTFLEX 500 NP PRIMER	Apply by brush or medium-nap roller to a thin, even film without pooling.

Allow each primer to reach the condition its own TDS requires before the sheet is laid, and apply the membrane within the primer's overcoat window. Re-prime any area that exceeds the window. Never combine, overlay or intermix primer systems. Refer to the individual primer TDS for full application detail.

Membrane Layout and Laps

- Measure the area before cutting. On floor areas the sheet abuts the wall edges.
- Unroll the sheet and cut lengths to size with a sharp knife or scissors, then re-roll ready for laying.
- Lay the first length straight — use a string or laser line where the run does not abut a wall, so every subsequent length runs parallel.
- On sloped and graded surfaces, start at the lowest point nearest the drainage outlet and work upward, so laps shed water rather than face into the flow.
- Plan lap positions so no lap falls in a valley, a ponding zone or directly over a crack or joint.
- Stagger end laps between adjacent sheets — never align end laps across the run to create a cross joint.
- Set out to minimise laps in the wettest zones, particularly the shower area and around floor wastes.

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Installation

STAGE	REQUIREMENT	CHECK
Conditions	Substrate dry, primed and within the primer's overcoat window. Surface clean and dust free.	Primer window recorded
Positioning	Position the cut length dry before removing any liner. Once the butyl face contacts the substrate it will not reposition cleanly.	Alignment confirmed before bonding
Liner removal	Progressively peel back the release liner from the rear butyl face as the sheet is laid — never remove the full liner before positioning.	Liner peeled progressively
Bedding down	Tack the sheet onto the surface and work outward from the centre, removing creases and trapped air with a flat trowel, heavy roller or float as you go.	No creases, no trapped air
Rolling	Roll the full sheet area firmly to develop contact across every square metre, not just at the laps.	Full-area contact achieved
Edges and terminations	Press down firmly at all edges, laps and termination points. Edges are where lifting begins.	All edges firmly bonded
Laps	Roll every lap separately after the field is bedded down, working along the lap line.	Every lap rolled
Do not stretch	Lay the sheet relaxed. A stretched sheet recovers and lifts at laps and terminations.	Sheet laid without tension
Inspection	Inspect the full area for creases, bubbles, lifted edges, incomplete laps and punctures before covering.	Signed off before covering

Do not leave the release liner on site as waste — it is a slip hazard and will contaminate laps if it blows across the work area.

Joints and Detailing

Detailing is where a sheet membrane succeeds or fails. Complete every junction, penetration and termination before the field sheets are covered.

- Floor-to-wall junctions — carry the sheet into the junction and up the wall without bridging the internal angle. Dress the sheet fully into the corner and roll it down.
- Upstands and wall terminations — carry the membrane a minimum of 150 mm above the finished floor level at floor perimeters, and to the full wet-area height where specified by AS 3740:2021.
- Internal and external corners — cut and lap the sheet, or detail with the FORSPEC liquid membrane range as a hybrid detail. Never fold a bulky pleat into a corner.
- Service penetrations and floor waste flanges — cut the sheet to the penetration, roll it down to the flange, and complete the seal with the FORSPEC liquid membrane range worked over the sheet edge and onto the fitting.
- Hybrid detailing — the FORSPEC liquid membrane range is the intended detailing partner. Use liquid at every geometry the sheet cannot follow cleanly, lapping the liquid a minimum of 50 mm onto the sheet face.
- Movement joints — terminate the sheet each side and detail the joint with ACTFLEX MS PRO over a bond breaker with a backing rod sized 25% oversize. Never lay continuous sheet across an active joint.
- Terminations — every free edge is sealed, into a reglet, under a flashing, or with the FORSPEC liquid membrane range. Never leave a bare sheet edge exposed.

Coverage and Yield

MEASURE	VALUE	BASIS
Roll size	1 m × 10 m	—
Gross area per roll	10 m^2	1 m × 10 m

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Coverage and Yield (continued)

MEASURE	VALUE	BASIS
Effective width at 50 mm side lap	0.95 m	1.00 m − 0.05 m
Effective area per roll at 50 mm side lap	9.5 m^2	0.95 m × 10 m
Effective width at 100 mm side lap	0.90 m	1.00 m − 0.10 m
Effective area per roll at 100 mm side lap	9.0 m^2	0.90 m × 10 m
Rolls per 100 m^2 at 50 mm lap	Approx. 10.6	100 m^2 ÷ 9.5 m^2
Rolls per 100 m^2 at 100 mm lap	Approx. 11.2	100 m^2 ÷ 9.0 m^2

Effective area accounts for side laps only. End laps, upstands, corner cut-offs, detail work and cutting waste all consume additional material. Allow a minimum of 10% over the effective area for a simple rectangular floor, and substantially more on cut-up wet areas with numerous penetrations, upstands and changes of plane. Confirm the lap width required by the project specification before calculating quantities.

Drying, Curing and Testing Times

ACTFLEX SAR is self-adhesive and seals on contact — there is no cure period. The times below are the working sequence at 25°C and 50% RH.

STAGE (AT 25°C, 50% RH)	TIME
Bond development	Instant seal on application
Priming — overcoat window before laying the sheet	Per the primer TDS; re-prime if exceeded
Light foot traffic for following work	Immediately after the sheet is fully rolled down
Detailing with the FORSPEC liquid membrane range	Immediately; liquid cure times per the liquid membrane TDS
Flood testing	After all detailing is complete and any liquid detail has fully cured
Tiling	After a successful flood test
Screeding	After a successful flood test

Low temperature reduces the initial tack of a self-adhesive butyl membrane and makes the sheet stiff and difficult to dress into corners. In cold conditions allow rolls to reach ambient temperature before unrolling and increase rolling pressure to develop full contact.

Flood Testing

Flood test after all sheets are laid, all laps rolled, all detailing complete and any FORSPEC liquid membrane detail fully cured — and before any covering, tiling or screed is placed.

Plug all drains and outlets and install temporary barriers to contain the water. Flood to a minimum depth of 50 mm at the highest point of the membrane and retain the water for 24 hours, inspecting the underside and perimeter for leakage throughout. On completion, release the water, remove plugs and allow the surface to dry before covering. Rectify any defect — by re-rolling a lifted lap, or by patching with a lapped sheet or a FORSPEC liquid membrane detail — and re-test before proceeding. Conduct testing in accordance with the project specification and AS 3740:2021 or AS 4654.2 as applicable.

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Tiling, Screeds and Protection

ACTFLEX SAR is always covered. It is not a wearing surface and it is not UV stable for permanent exposure.

- Tiling — fix tiles to the membrane with ACTFLEX BIOSET or a compatible cement-based tile adhesive, in accordance with AS 3958:2023. Verify adhesive coverage by periodic lift checks.
- Screeding — place the screed over the membrane and tile to the screed in accordance with AS 3958:2023. Take care not to displace or damage the sheet during placement.
- Toppings — compatible cement-based toppings may be placed directly over the membrane.
- Protection from following trades — protect the laid membrane from traffic, dropped tools, scaffold feet and plant until covered. Damage caused by following trades is the most common cause of failure on a completed sheet membrane.
- UV exposure — cover the membrane within the shortest practicable period after installation. It is not engineered for permanent exposure.
- Falls — confirm as constructed before covering: internal wet areas minimum 1:80 and maximum 1:50 to the floor waste; external areas minimum 1:100.

Clean Up

ACTFLEX SAR is solvent-free and requires no solvent for clean-up. Remove offcuts, release liner and packaging from the work area immediately — release liner underfoot is a slip hazard, and liner blown across a primed surface will contaminate the bond line.

Clean knives, rollers and trowels of butyl residue mechanically while fresh. Where solvent is required to remove butyl residue from tools or adjacent finished surfaces, use only a solvent permitted by the Safety Data Sheet, handled in accordance with the Work Health and Safety Regulations.

Do not allow solvent, wash water or residue to enter sewers, stormwater systems or waterways. Manage and dispose of all washings in accordance with the relevant State or Territory environment protection legislation and local council requirements.

Container and Waste Disposal

Membrane offcuts, release liner, cores and packaging are inert and may be disposed of as construction waste in accordance with local council regulations. Do not burn offcuts or packaging.

Dispose of primer containers, solvent residues and contaminated rags in accordance with those products' Safety Data Sheets, the WHS Regulations, the relevant State or Territory EPA requirements and local council regulations. Solvent-contaminated rags present a fire risk and must be stored in a sealed metal container pending disposal. Never discharge to sewer, stormwater, soil or waterways.

Quality Records

Record and retain the following as part of the project quality assurance records and as a condition of warranty eligibility:

- Batch numbers of all FORSPEC products used — membrane, primer, sealants and tapes. Batch numbers are printed on the container and provide full manufacturing traceability.
- Substrate type, preparation method and substrate moisture readings with the test method used.
- Primer system applied, date and time primed, and date and time overcoated.
- Ambient and substrate temperature and relative humidity at each stage of application.
- Wet film thickness readings taken during each coat, and the areas they represent.
- Application dates, number of coats and actual coverage achieved per coat.
- Crack, junction and penetration details completed prior to the field membrane.
- Roll numbers and batch numbers of all ACTFLEX SAR installed.
- Primer system applied to each substrate type, date and time primed, and date and time the sheet was laid.
- Adhesion test area results on plastics, PVC, DPC films and existing epoxy coatings.
- Membrane layout record showing sheet direction, lap positions and lap widths as installed.
- Confirmation that every lap was rolled and the full sheet area bedded down.
- Detail register — every junction, penetration, upstand and termination, with confirmation of the detailing method used.
- Flood test date, duration, result and any rectification carried out and re-tested.
- Membrane termination heights at floor perimeters and wet-area walls.
- Name and licence details of the applicator, and sign-off of each hold point.

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Storage

Store rolls upright on end, on a clean flat surface, under cover and protected from direct sunlight, rain, dust and mechanical damage. Do not stack rolls horizontally — a roll stored on its side will flatten and take a permanent set. Do not stack pallets.

Keep rolls in their original cartons until required, clear of the ground and away from solvents, oils and any source of heat. Protect from freezing conditions and allow cold rolls to reach ambient temperature before unrolling — a cold self-adhesive butyl sheet is stiff, has reduced initial tack and is difficult to dress into corners.

Store away from food, drink and animal feedstuffs, and stock rotate on a first-in, first-out basis.

Safety Precautions and First Aid

ACTFLEX SAR is classified per its current Safety Data Sheet. Read the Safety Data Sheet in full before use — it is available at www.forspec.com.au and governs in the event of any inconsistency with this document. The membrane is a solvent-free factory-manufactured butyl rubber sheet. The principal hazards of this system are cutting, manual handling, and the primers used beneath the sheet.

Handling

Wear cut-resistant gloves and use sharp blades drawn away from the body — a blunt blade requires more force and is the usual cause of a cutting injury. Wear safety footwear and eye protection. Rolls are heavy and awkward: use correct manual handling technique and two-person lifts where required. Working at height on balconies and decks requires fall protection and edge protection in accordance with the WHS Regulations. Release liner underfoot is a significant slip hazard — clear it as you go rather than at the end of the day. The primers used beneath ACTFLEX SAR are hazardous: observe the Safety Data Sheet of ACTFLEX EP250 or ACTFLEX 500 NP PRIMER, including ventilation, ignition-source control, skin protection and epoxy sensitisation warnings.

First aid

- Eyes — rinse cautiously with water for several minutes, holding the eyelids apart. Seek medical attention if irritation persists.
- Skin — wash the affected area thoroughly with soap and water. Seek medical attention if irritation persists.
- Cuts — control bleeding, clean the wound and seek medical attention for any deep or contaminated cut.
- Skin contact with primers — remove contaminated clothing and wash thoroughly with soap and water. Do not use solvents on skin. Seek medical attention for any burn, persistent irritation or rash.
- Inhaled — where primer vapour has been inhaled, remove the person to fresh air and keep at rest in a position comfortable for breathing. Seek medical attention if discomfort persists.

POISONS INFORMATION CENTRE: 13 11 26 (Australia-wide, 24 hours)

Keep Out of Reach of Children

In an emergency call 000.

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Warranty

Standard Product and Performance Warranty: Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) warrants that ACTFLEX SAR will be free from manufacturing defects and will not fail under normal usage for a period of ten (10) years from the date of purchase, when installed and used strictly in accordance with this Technical Data Sheet and Forspec's written instructions. This warranty covers the supply of the product only; it does not cover installation, application or workmanship. Remedies are limited, at Forspec's discretion, to replacement of the defective product (or defective portion) or a refund of the purchase price. The full terms, conditions and exclusions are set out in the Forspec Standard Product and Performance Warranty, available at www.forspec.com.au — key conditions include application by a suitably qualified and, where required by law, licensed applicator; use within shelf life; and installation as part of a Forspec approved system without non-approved third-party products.

Project and system warranties: extended project-specific warranties are available at the request of the applicator and must be applied for using the Forspec Warranty Request Form prior to commencement of works. Issue is subject to Forspec approval and is conditional on the use of the complete specified FORSPEC system, application in strict accordance with the current TDS by suitably qualified applicators, and completion of the project quality records described above. The warranty period and terms are as stated in the issued warranty certificate.

Claims: notify Forspec in writing within thirty (30) days of discovery of the alleged defect and within the warranty period, by post to 22/872 Canterbury Road, Roselands NSW 2196 or by email to info@forspec.com.au, including proof of purchase, installation details (date, location, installer), a description of the defect with supporting evidence, and your contact details. Forspec may inspect the site, perform testing and collect samples before determining a claim.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Data Sheet Currency

This Technical Data Sheet is valid for three (3) years from the issue date shown above, unless superseded earlier. It supersedes all previous versions. It is the responsibility of the customer and the applicator to confirm that this document and the corresponding Safety Data Sheet are the current versions, available at www.forspec.com.au.

Conditions of Use, Product Disclaimer, and Statement of Responsibility

1. Accuracy of information. The information in this document is provided in good faith by Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) ('Forspec Protective Coatings') and is, to the best of its knowledge, true and accurate at the date of issue. Forspec Protective Coatings reserves the right to amend this document without notice as part of its continuous product development.

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Conditions of Use, Product Disclaimer, and Statement of Responsibility (continued)

2. Suitability and user responsibility. Substrates, site conditions, workmanship and conditions of use are beyond Forspec Protective Coatings' control. No representation or warranty is made as to the suitability of the product for any particular application. The user must determine the suitability of the product for the intended use by their own assessment and, where appropriate, testing prior to application.

3. Currency of document. It is the responsibility of the customer and the applicator to confirm that this document and the corresponding Safety Data Sheet are the current versions, available at www.forspec.com.au. This document supersedes all previous versions.

4. Compliant use and application. The product must be used strictly in accordance with this document, the relevant Australian Standards, the National Construction Code and all applicable laws and regulations, and must be applied by suitably qualified personnel.

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