FORCEM SCREED BINDER.



FORSPEC PROTECTIVE COATINGS

Technical Data Sheet | **High-Performance Hydraulic Screed Binder with Mineralcore Technology** | **Issue date: 12 November 2026**

Description

FORCEM SCREED BINDER is a high-performance hydraulic screed binder engineered with MINERALCORE technology, producing high-strength, rapid-drying, dimensionally stable screeds with controlled shrinkage when blended with graded aggregate and water — achieving 30 MPa compressive strength at 28 days. Its extended 90–120 minute working time allows precise placement, compaction and finishing, while rapid strength gain returns light foot traffic in approximately 8 hours and receives waterproofing membranes from 24 hours. It builds screeds from 10 mm to 100 mm across bonded, unbonded and floating systems, internal and external, including screeds over underfloor heating. Suitable for manual and pumped placement in commercial and residential flooring.

Advantages

- 30 MPa compressive strength at 28 days — high early and final mechanical performance.
- Rapid drying with controlled shrinkage — floor coverings proceed sooner.
- Extended 90–120 minute working time — placement, compaction and finishing without racing the set.
- Light foot traffic in approximately 8 hours; waterproofing membranes from 24 hours.
- Screed thickness range 10–100 mm — bonded, unbonded and floating systems with one binder.
- Bonded screeds to a 5 mm minimum, and unbonded screeds to a 35 mm minimum, using the ACTFLEX 300 + FIBRE X enhanced mix with FORSPEC approval.
- Moist-earth consistency for optimal compaction and accurate falls.
- Compatible with underfloor heating systems.
- Enhanced mix option with ACTFLEX 300 polymer additive for improved adhesion, cohesion and reduced water absorption.
- Manual and pumped placement; internal and external use.
- Low-emission formulation.

Uses

- Bonded screeds (minimum 10 mm; 5 mm with the enhanced mix and FORSPEC approval) over prepared concrete substrates.
- Unbonded screeds (minimum 40 mm; 35 mm with the enhanced mix) over slip membranes.
- Floating screeds (minimum 55 mm) over insulation and underfloor heating systems.
- Screeds to falls beneath the FORSPEC liquid membrane range and FORSPEC sheet membrane range in wet areas, balconies and podiums.
- Screeds under tile, vinyl, timber, natural stone and carpet.
- Commercial and residential flooring, renovation and repair, and programmes requiring rapid drying before floor coverings.

Where reduced screed thickness or rapid return to service is required, use FORSPEC SCREEDX engineered screed in accordance with its TDS.

Compliance Status

FORCEM SCREED BINDER produces screed mortar of the type covered by EN 13813 (Screed material and floor screeds). Performance of the standard mix against the classification criteria:

CRITERION	CLASSIFICATION BASIS	FORCEM STANDARD MIX	TEST METHOD BASIS
Compressive strength (28 days)	Class C30 (≥ 30 MPa)	30 MPa	AS 1012.9
Flexural strength (28 days)	Class F4 (≥ 4 MPa)	4.5 MPa	AS 1012.11
Material type	CT — cementitious	Cementitious hydraulic binder	EN 13813

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Compliance Status (continued)

Indicative designation: CT-C30-F4. Screed installation, thickness and jointing comply with AS 3958.1. No Australian Standard specifically governs proprietary screed binders; performance values are Forspec R&D characteristic data unless a test report is cited.

Technical Data

PROPERTY	VALUE	BASIS
Form / colour	Grey powder (hydraulic binder)	—
Packaging	20 kg multi-ply paper bag with inner lining	—
Standard mix ratio	1 : 5 by weight (20 kg FORCEM : 100 kg graded sand)	—
Screed thickness range	10–100 mm (bonded, unbonded and floating systems)	—
Aggregate	Clean, washed, graded 0–8 mm; recommended blend of 50% coarse washed river sand and 50% fine washed sand	—
Compressive strength (1 / 7 / 28 days)	17 / 25 / 30 MPa	FORSPEC R&D to AS 1012.9 *
Flexural strength (at 28 days)	4.5 MPa	FORSPEC R&D to AS 1012.11 *
Working time (at 25°C, 50% RH)	Approximately 90–120 minutes *	FORSPEC R&D to EN 1015-9
Light foot traffic (at 25°C, 50% RH)	Approximately 8 hours *	FORSPEC R&D to ASTM C403 (final set)
Waterproofing membrane application (at 25°C, 50% RH)	From 24 hours *	FORSPEC R&D, moisture to ASTM D4944 (calcium carbide method)
Residual moisture (at 25°C, 50% RH)	Less than 4% at 24 hours *	FORSPEC R&D to ASTM D4944 (calcium carbide method)
Moisture-sensitive floor coverings	On reaching the covering manufacturer's residual moisture limit — carbide hygrometer	—
Application temperature	5–35°C (ambient and substrate) *	—
Shelf life	12 months, unopened bags, stored dry	—

* Typical characteristic values determined by Forspec R&D on standard production material at 25°C and 50% relative humidity using the standard 1:5 mix. FORCEM SCREED BINDER is a cementitious powder with negligible VOC content; a VOC emission certificate has not been commissioned and no Green Star VOC claim is made. Times vary with thickness, water dosage and ambient conditions.

Mix Designs

Standard mix — 1 : 5 by weight

COMPONENT	QUANTITY (BY WEIGHT)
FORCEM SCREED BINDER	20 kg
Washed river sand	50 kg
Fine washed sand	50 kg
Water — dry sand	8.5–9.0 L
Water — semi-wet sand	7.0–7.5 L
Water — wet sand	5.5–6.0 L

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Mix Designs (continued)

- Begin with the lower water quantity and add gradually to a moist-earth consistency — the mix must hold together when squeezed without releasing free water (squeeze-ball test).
- Water demand depends on sand moisture — always dose against the squeeze test, never by habit.

Reduced mixer batch — 1 : 4 by weight (100 kg top-load mixers)

COMPONENT	QUANTITY (BY WEIGHT)
FORCEM SCREED BINDER	20 kg
Washed river sand	40 kg
Fine washed sand	40 kg
Water — dry sand	7.0–7.2 L
Water — semi-wet sand	5.8–6.2 L
Water — wet sand	4.5–5.0 L

The 1:4 batch is richer in binder than the standard mix and suits mixers that cannot carry the full standard batch.

Enhanced mix — ACTFLEX 300 polymer additive

- ACTFLEX 300 is a polymer bonding liquid that improves substrate adhesion, mix cohesion and water-absorption resistance of the cured screed.
- Dosage: 2 L of ACTFLEX 300 per 20 kg FORCEM and 100 kg aggregate (standard mix).
- Deduct the ACTFLEX 300 volume from the total liquid allowance — add only enough clean water to reach the moist-earth consistency. Never add ACTFLEX 300 on top of the full standard water quantity.
- Use the enhanced mix where specified, for reduced-thickness unbonded screeds (refer Screed Systems), or where the application environment requires enhanced adhesion and cohesion.

Slurry bond coat — bonded screeds

- Mix 3 parts FORCEM : 2 parts ACTFLEX 300 by weight, with clean water added only as required to produce a brushable slurry — do not over-dilute.
- Brush firmly into the mechanically cleaned substrate at approximately 2–3 mm thickness.
- Place the screed fresh-on-fresh while the slurry remains wet and tacky — never allow it to dry.

Mixing Method

- Use a forced-action mixer, drum mixer or screed pump for normal quantities; a heavy-duty slow-speed paddle mixer only for small repair quantities.
- Add the measured FORCEM and aggregate to the mixer and dry-blend for approximately 60 seconds.
- Add approximately 70% of the calculated liquid and mix for 2–3 minutes.
- Add the remaining liquid gradually, only as required to reach the moist-earth consistency.
- Continue until total mechanical mixing time reaches at least 5 minutes and the mix is uniform.
- Do not add ACTFLEX 300 unless the enhanced mix is specified.
- Restrictions: no portland cement, lime, gypsum or other binders; no excessive water; no water after set begins; no re-tempering; never fine sand alone; do not leave the dry mix standing before adding water; no shovel mixing except tiny repairs; discard material past its working time.

Consumption

MIX DESIGN	FORCEM CONSUMPTION	YIELD PER 20 KG BAG	COVERAGE PER BAG AT 10 MM
Standard 1:5 (20 kg + 100 kg sand)	3.0–3.3 kg/m² per 10 mm	Approx. 61 L	Approx. 6.1 m²
Reduced 1:4 (20 kg + 80 kg sand)	Approx. 3.9 kg/m² per 10 mm	Approx. 51 L	Approx. 5.1 m²

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Consumption (continued)

Basis, standard mix: one batch (20 kg binder + 100 kg sand + ~7.5 L water ≈ 127.5 kg) at a compacted wet density of approximately 2,100 kg/m³ yields ~61 L; 61 L at 10 mm covers 6.1 m²; 20 kg ÷ 6.1 m² = 3.3 kg/m² — the figures reconcile. Reduced 1:4 batch: 106.5 kg → ~51 L → 5.1 m² at 10 mm → 3.9 kg/m². State the mix design placed on the quality records.

Yield

Standard 1:5 batch (one 20 kg bag): approximately 61 litres of compacted screed. Reduced 1:4 batch: approximately 51 litres. Check: 61 L at 10 mm covers 6.1 m²; 20 kg ÷ 6.1 m² = 3.3 kg/m² — the consumption and yield figures reconcile.

Coverage and Yield

SCREED THICKNESS	COVERAGE PER 20 KG BAG — STANDARD 1:5 MIX
10 mm	Approx. 6.1 m² (1:5) / 5.1 m² (1:4)
20 mm	Approx. 3.0 m²
40 mm	Approx. 1.5 m²
55 mm	Approx. 1.1 m²

Coverage is theoretical (yield ÷ thickness), before compaction variance, falls, wastage and site conditions.

Limitations

- Apply between 5–35°C (ambient and substrate); do not apply to frozen or frost-affected substrates.
- Protect fresh screed from rain, wind, direct sunlight, frost and rapid moisture loss.
- Bonded screeds: minimum 10 mm standard; down to 5 mm only with the ACTFLEX 300 + FIBRE X enhanced mix and written FORSPEC approval.
- Unbonded screeds: minimum 40 mm per AS 3958.1; 35 mm achievable with the ACTFLEX 300 + FIBRE X enhanced mix; below 35 mm only with written FORSPEC approval, using the enhanced mix.
- Never mix with portland cement, lime, gypsum or other binders; never use fine sand alone — graded 0–8 mm aggregate only.
- Never exceed the water demanded by the squeeze test; never re-temper stiffened material.
- Do not wet-cure unless specifically approved for the FORCEM system; no curing compounds.
- Movement, structural and expansion joints must be carried through the full screed and finish; control joints at maximum 4 m x 4 m per AS 3958.1.
- Moisture-sensitive coverings only after the carbide hygrometer confirms the covering manufacturer's residual moisture limit.
- The wet mix is alkaline — refer to Safety Precautions and the SDS.

SCREED Systems

- **Unbonded screeds — minimum 40 mm; 35 mm enhanced**
  Lay a 200-micron polyethylene slip sheet (minimum) over the entire substrate, continuous, clean and undamaged, with all overlaps a minimum of 200 mm, flat and wrinkle-free. Turn the sheet up at all walls, columns, penetrations and fixed elements, and install a compressible perimeter isolation strip where required; trim the excess only after curing and perimeter jointing. Place the screed at a minimum thickness of 40 mm in accordance with AS 3958.1, compact thoroughly, strike off to levels and falls, and finish with a wood float or steel trowel as specified. Reduced thickness: 35 mm is achievable using the enhanced mix incorporating ACTFLEX 300 polymer additive and FIBRE X polypropylene fibres; below 35 mm requires written FORSPEC approval and must use the enhanced mix. Control joints at maximum 4 m x 4 m per AS 3958.1 or the project engineer's design; mesh reinforcement positioned centrally where specified; FIBRE X polypropylene fibres recommended for all screeds over 50 mm thick to control plastic shrinkage cracking.
- **Bonded screeds — minimum 10 mm; 5 mm enhanced**
  Standard minimum thickness 10 mm; a 5 mm minimum is achievable only with the ACTFLEX 300 + FIBRE X enhanced mix and written FORSPEC approval. Mechanically prepare the substrate by diamond grinding or shot-blasting to expose clean, sound concrete and open the pore structure; the substrate must be sound, stable and free of active movement, with weak or friable areas repaired first. Remove

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SCREED Systems (continued)

all contaminants — dust, oil, grease, curing compounds, laitance and loose material — and vacuum-clean. Apply the FORCEM + ACTFLEX 300 slurry bond coat and place the screed fresh-on-fresh while the slurry is wet and tacky. Where rising damp or excessive substrate moisture is present, install ACTFLEX EP250 in accordance with its TDS, broadcasting dry aggregate into the final wet coat for mechanical key, and confirm system compatibility. Assess all cracks before screeding: repair dormant cracks with the FORSPEC epoxy crack repair range — PROBOND 1100, CRACK PRO 1200PS or CRACKLOCK E400L per their TDS; active cracks and movement joints must never be rigidly bridged and are carried through the screed and finish.

- **Floating screeds — minimum 55 mm**
  Install over thermal or acoustic insulation or underfloor heating with a compressible perimeter isolation strip at all walls, columns and penetrations. Use a compression-resistant separating layer over the insulation deflecting no more than 3 mm under full design load. Place at a minimum thickness of 55 mm, compact thoroughly, strike off and finish as specified. Underfloor heating pipes sit a minimum of 25 mm below the finished surface, with mesh above the pipes where specified. Control joints at maximum 4 m x 4 m; FIBRE X fibres recommended over 50 mm. Do not commission the heating system until the minimum curing period has elapsed, then raise temperature gradually per the heating manufacturer's procedure.

Application

- **Placement and finishing**
  Place the mixed screed immediately and complete placement, compaction and finishing within the working time. Spread evenly between screed rails or level markers, compact thoroughly with a screed bar, tamper or mechanical equipment — paying particular attention to edges, penetrations, joints, reinforcement and screed rails — then strike off to the required falls and level. Float to a closed, even finish without adding water; never sprinkle water or dry cement onto the surface, and avoid excessive steel trowelling. Checks: moist-earth consistency held through the bay; full compaction confirmed at edges; falls verified with a level before the surface closes.
- **Pumped application**
  Prime and lubricate the pump and hoses strictly per the pump manufacturer's instructions and discard any priming material that does not conform to the specified mix. Use dry pre-mix hoppers or integrated mixing-pumping systems, and hold uniform moisture with the squeeze-ball test at the pump. Place in continuous bays or lanes sized to be fully compacted, levelled and finished within the working time, set heights with screed bars, straightedges or laser levels, and avoid over-trowelling.
- **Construction and day joints**
  Where screeding is interrupted, form a straight vertical day joint; install steel dowels or reinforcement where specified. Never feather the screed to a thin, uncontrolled edge.
- **Curing and protection**
  Protect fresh screed from rain, strong wind, direct sunlight, frost and rapid moisture loss, and maintain stable site conditions through early curing. Do not wet-cure unless specifically approved for the FORCEM system. Prevent traffic, impact, vibration and contamination until the screed has achieved sufficient strength — light foot traffic from approximately 8 hours at 25°C and 50% RH.
- **Flooring overlays**
  Waterproofing membranes from 24 hours at 25°C and 50% RH. Before resilient, timber or moisture-sensitive coverings, measure residual moisture with a carbide hygrometer and confirm it meets the covering and adhesive manufacturers' limits. Where the supporting slab is subject to rising damp or excessive vapour, install ACTFLEX EP250 or another approved moisture-vapour barrier as part of the substrate preparation.

Reinforcement

Reinforcement depends on screed type, thickness, substrate, loading, insulation and project design. Where specified, use galvanised welded mesh of the nominated type, aperture and wire diameter, positioned centrally within the screed with adequate cover. Screeds over compressible layers, heating systems or heavy-duty areas may require engineered reinforcement. FIBRE X polypropylene fibres are recommended for screeds over 50 mm and required in reduced-thickness unbonded screeds.

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Drying, Curing and Testing Times

All times below are measured at 25°C and 50% RH. Low temperature, high humidity, poor ventilation and increased thickness extend every stage — verify on site before proceeding.

STAGE (AT 25°C, 50% RH)	TIME
Mixing	Minimum 5 minutes total mechanical mixing
Working time	Approx. 90–120 minutes *
Light foot traffic	Approx. 8 hours *
Residual moisture below 4%	24 hours *
Waterproofing membrane application	From 24 hours *
Tiling	From 24 hours, moisture verified, per AS 3958.1 *
Resilient, timber and moisture-sensitive coverings	After carbide hygrometer confirmation against the covering manufacturer's limit
Strength development	17 / 25 / 30 MPa compressive at 1 / 7 / 28 days *

* Typical R&D characteristic values, not for engineering design without written FORSPEC confirmation.

Clean Up

Clean tools and equipment with clean water immediately after use and before the material hardens; hardened material can only be removed mechanically. Wash water and unhardened slurry must not be discharged to sewers, stormwater systems or waterways — allow washings to settle, decant the water, and dispose of solids in accordance with the relevant State or Territory environment protection legislation and local council requirements.

Container and Waste Disposal

Hardened FORCEM screed may be disposed of as inert construction and demolition waste, or recycled where facilities accept it. Unhardened material and slurries are not to enter drains or waterways — allow to harden before disposal. Empty bags are disposed of in accordance with local council requirements; do not reuse bags. Refer to Section 13 of the SDS for detailed disposal requirements.

Quality Records

Record the batch numbers of all FORCEM and ACTFLEX 300 used, the mix design and dosage placed (standard 1:5, reduced 1:4, enhanced, or specified economy dosage), sand moisture condition and water added, placement dates, ambient conditions, screed thicknesses, joint locations and carbide hygrometer readings, as part of the project quality assurance records. Batch numbers are printed on the bag and provide full manufacturing traceability.

Storage

Store in unopened bags, off the ground on a dry pallet, in cool, dry conditions protected from rain, condensation and high humidity. Shelf life is 12 months from the date of manufacture when stored as specified. Do not use material from damaged or water-affected bags.

Safety Precautions and First Aid

FORCEM SCREED BINDER contains portland cement and may contain respirable crystalline silica. The wet mix is alkaline and can cause burns to skin and eyes; dust from the dry powder is hazardous if inhaled. When handling and mixing, wear a P2 dust respirator, chemical-resistant gloves, protective eyewear and covering clothing, and mix in ventilated conditions. Avoid kneeling in wet screed. Wash hands before breaks and after work.

First aid — Eyes: rinse immediately with clean water for at least 15 minutes, holding the eyelids open, and seek medical attention. Skin: wash affected areas with water; remove contaminated clothing; seek medical attention for burns. Inhalation of dust: move to fresh air.

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Safety Precautions and First Aid (continued)

Swallowed: rinse mouth, drink water, do not induce vomiting; seek medical advice. POISONS INFORMATION CENTRE: 13 11 26 (Australia-wide, 24 hours). In an emergency, dial 000. KEEP OUT OF REACH OF CHILDREN. Read the Safety Data Sheet (SDS) before use — available at www.forspec.com.au.

Warranty

Standard Product and Performance Warranty: Forspec Protective Coatings Pty Ltd as Trustee for Forspec Protective Coatings (ABN 11 204 033 631) warrants that FORCEM SCREED BINDER will be free from manufacturing defects and will not fail under normal usage for a period of ten (10) years from the date of purchase, when installed and used strictly in accordance with this Technical Data Sheet and Forspec's written instructions. This warranty covers the supply of the product only; it does not cover installation, application or workmanship. Remedies are limited, at Forspec's discretion, to replacement of the defective product (or defective portion) or a refund of the purchase price. The full terms, conditions and exclusions are set out in the Forspec Standard Product and Performance Warranty, available at www.forspec.com.au — key conditions include application by a suitably qualified and, where required by law, licensed applicator; use within shelf life; and installation as part of a Forspec approved system without non-approved third-party products.

Project and system warranties: extended project-specific warranties are available at the request of the applicator and must be applied for using the Forspec Warranty Request Form prior to commencement of works. Issue is subject to Forspec approval and is conditional on the use of the complete specified FORSPEC system, application in strict accordance with the current TDS by suitably qualified applicators, and completion of the project quality records described above. The warranty period and terms are as stated in the issued warranty certificate.

Claims: notify Forspec in writing within thirty (30) days of discovery of the alleged defect and within the warranty period, by post to 22/872 Canterbury Road, Roselands NSW 2196 or by email to info@forspec.com.au, including proof of purchase, installation details (date, location, installer), a description of the defect with supporting evidence, and your contact details. Forspec may inspect the site, perform testing and collect samples before determining a claim.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Data Sheet Currency

This Technical Data Sheet (TDS) and the corresponding Safety Data Sheet (SDS) are subject to revision as necessary to ensure compliance with relevant Australian Standards and to incorporate technological advancement. Read the most current versions before use, as application and performance data may be updated. For the latest technical information, contact Forspec Protective Coatings on (02) 8021 3517 or info@forspec.com.au. The information provided is representative and does not serve as a comprehensive specification. For specific projects, consult directly with Forspec Protective Coatings for tailored specifications. This data sheet was issued on 12/11/2026 and is valid for three years from the date of issue unless superseded by a later revision — always confirm the current version at www.forspec.com.au before use.

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